SENTINEL HOLDING
INSTITUT

SHI-PRODUKTPASS

Produkte finden - Gebäude zertifizieren

SHI-Produktpass-Nr.:

15206-10-1066

Rotkalk Farbe E.L.F.

Warengruppe: Silikatfarben - Innenfarbe

KNAUF

Knauf Gips KG
Am Bahnhof 7
97346 Iphofen

Produktqualitäten:

- QNG Qualitätssiegel Nachhaltiges Gebäude ✓
- DGNB NEUBAU 2023 ✓
- DGNB NEUBAU 2018 ✓
- BNB-BN NEUBAU V2015 ✓

GEPRÜFT NACHHALTIGES PRODUKT
SHI PRODUKT PASS
SENTINEL HOLDING INSTITUT
www.sentinel-holding.eu

Köttner

Helmut Köttner
Wissenschaftlicher Leiter
Freiburg, den 20.10.2025

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

Inhalt

Wir sind stolz darauf, dass die SHI-Datenbank, die erste und einzige Datenbank für Bauprodukte ist, die ihre umfassenden Prozesse sowie die Aktualität regelmäßig von dem unabhängigen Prüfunternehmen SGS-TÜV Saar überprüfen lässt.

SGS

SGS TÜV SAAR

SENTINEL HOLDING
INSTITUT

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

QNG - Qualitätssiegel Nachhaltiges Gebäude

Das Qualitätssiegel Nachhaltiges Gebäude, entwickelt durch das Bundesministerium für Wohnen, Stadtentwicklung und Bauwesen (BMWSB), legt Anforderungen an die ökologische, soziokulturelle und ökonomische Qualität von Gebäuden fest. Das Sentinel Holding Institut prüft Bauprodukte gemäß den QNG-Anforderungen für eine Zertifizierung und vergibt das QNG-ready Siegel. Das Einhalten des QNG-Standards ist Voraussetzung für den KfW-Förderkredit. Für bestimmte Produktgruppen hat das QNG derzeit keine spezifischen Anforderungen definiert. Diese Produkte sind als nicht bewertungsrelevant eingestuft, können jedoch in QNG-Projekten genutzt werden.

Kriterium	Pos. / Bauproduktgruppe	Betrachtete Stoffe	QNG Freigabe
3.1.3 Schadstoffvermeidung in Baumaterialien	5.5 Innenfarben	VOC / Emissionen / gefährliche Stoffe / Biozide / Schwermetalle	QNG-ready
Nachweis: Technisches Datenblatt vom 12/2023			

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

DGNB Neubau 2023

Das DGNB-System (Deutsche Gesellschaft für Nachhaltiges Bauen) bewertet die Nachhaltigkeit von Gebäuden verschiedener Art. Das System ist sowohl anwendbar für private und gewerbliche Großprojekte als auch für kleinere Wohngebäude. Die Version 2023 setzt hohe Standards für ökologische, ökonomische, soziokulturelle und funktionale Aspekte während des gesamten Lebenszyklus eines Gebäudes.

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt, 03.05.2024 (3. Auflage)	2 Beschichtungen auf überwiegend mineralischen Untergründen im Innenraum sowie auf Tapeten, Vliesen, Gipskartonplatten etc.	VOC / SVOC / Konservierungsstoffe	Qualitätsstufe: 4
Nachweis: Technisches Datenblatt vom 12/2023			

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt, 29.05.2025 (4. Auflage)	2 Beschichtungen auf überwiegend mineralischen Untergründen im Innenraum sowie auf Tapeten, Vliesen, Gipskartonplatten etc.	VOC / SVOC / Konservierungsstoffe	Qualitätsstufe: 4
Nachweis: Technisches Datenblatt vom 12/2023			

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

DGNB Neubau 2018

Das DGNB-System (Deutsche Gesellschaft für Nachhaltiges Bauen) bewertet die Nachhaltigkeit von Gebäuden verschiedener Art. Das System ist sowohl anwendbar für private und gewerbliche Großprojekte als auch für kleinere Wohngebäude.

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt	2 Beschichtungen auf überwiegend mineralischen Untergründen im Innenraum sowie auf Tapeten, Vliesen, Gipskartonplatten etc.. Nicht betrachtet werden Bodenflächen mit speziellen Beständigkeit	VOC / SVOC	Qualitätsstufe: 4
Nachweis: Technisches Datenblatt vom 12/2023			

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

BNB-BN Neubau V2015

Das Bewertungssystem Nachhaltiges Bauen ist ein Instrument zur Bewertung von Büro- und Verwaltungsgebäuden, Unterrichtsgebäuden, Laborgebäuden sowie Außenanlagen in Deutschland. Das BNB wurde vom damaligen Bundesministerium für Umwelt, Naturschutz, Bau und Reaktorsicherheit (BMUB) entwickelt und unterliegt heute dem Bundesministerium für Wohnen, Stadtentwicklung und Bauwesen.

Kriterium	Pos. / Bauprodukttyp	Betrachtete Schadstoffgruppe	Qualitätsniveau
1.1.6 Risiken für die lokale Umwelt	5 Innenwand-/ -Deckenfarben (entspr. Decopaint-RL Kat. A + B)	VOC / gefährliche Stoffe / Biozide / Schwermetalle	Qualitätsniveau 2
Nachweis: Technisches Datenblatt vom 12/2023			

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

Produktsiegel

In der Baubranche spielt die Auswahl qualitativ hochwertiger Materialien eine zentrale Rolle für die Gesundheit in Gebäuden und deren Nachhaltigkeit. Produktlabels und Zertifikate bieten Orientierung, um diesen Anforderungen gerecht zu werden. Allerdings besitzt jedes Zertifikat und Label eigene Prüfkriterien, die genau betrachtet werden sollten, um sicherzustellen, dass sie den spezifischen Bedürfnissen eines Bauvorhabens entsprechen.

Das IBU ist eine Initiative von Bauprodukt- und Baukomponentenherstellern, die sich dem Leitbild der Nachhaltigkeit im Bauwesen verpflichten. IBU ist Programmbetreiber für Umwelt-Produktdeklarationen (Environmental Product Declaration, kurz: EPD) nach der Norm EN 15804. Das IBU-EPD-Programm steht für umfassende Ökobilanzen und Umweltwirkungen von Bauprodukten und eine unabhängige Überprüfung durch Dritte.

Produkte mit dem QNG-ready Siegel des Sentinel Holding Instituts eignen sich für Projekte, für welche das Qualitätssiegel Nachhaltiges Gebäude (QNG) angestrebt wird. QNG-ready Produkte erfüllen die Anforderungen des QNG Anhangdokument 3.1.3 "Schadstoffvermeidung in Baumaterialien". Das KfW-Kreditprogramm Klimafreundlicher Neubau mit QNG kann eine höhere Fördersumme ermöglichen.

Produkt:
Rotkalk Farbe E.L.F.

SHI Produktpass-Nr.:
15206-10-1066

KNAUF

Rechtliche Hinweise

(*) Die Kriterien dieses Steckbriefs beziehen sich auf das gesamte Bauobjekt. Die Bewertung erfolgt auf der Ebene des Gebäudes. Im Rahmen einer sachgemäßen Planung und fachgerechten Installation können einzelne Produkte einen positiven Beitrag zum Gesamtergebnis der Bewertung leisten. Das Sentinel Holding Institut stützt sich einzig auf die Angaben des Herstellers.

Alle Kriterien finden Sie unter:
https://www.sentinel-holding.eu/de/Themenwelten/Pr%C3%BCfkriterien%20f%C3%BCr%20Produkte

Wir sind stolz darauf, dass die SHI-Datenbank, die erste und einzige Datenbank für Bauprodukte ist, die ihre umfassenden Prozesse sowie die Aktualität regelmäßig von dem unabhängigen Prüfunternehmen SGS-TÜV Saar überprüfen lässt.

SGS TÜV SAAR

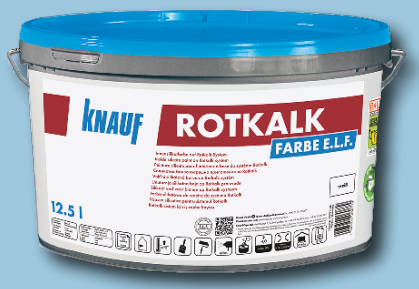
Herausgeber

Sentinel Holding Institut GmbH
Bötzinger Str. 38
79111 Freiburg im Breisgau
Tel.: +49 761 59048170
info@sentinel-holding.eu
www.sentinel-holding.eu

Putz- und Fassadensysteme

B125.de

Technisches Blatt 12/2023



Rotkalk Farbe E.L.F.

Hoch diffusionsoffene Silikatfarbe für innen

Produktbeschreibung

Hoch diffusionsoffene, stumpfmatte Silikatfarbe ohne Zusatz von Konservierungsmitteln, für hochwertigste Anstriche an Wänden und Decken im Innenraum, speziell abgestimmt auf das Rotkalk-Putzsystem.

Zusammensetzung

Kaliwasserglas, Polymerdispersion, Titandioxid, Calciumcarbonate, silikatische Füllstoffe, Wasser, Additive, maximal 5 % organischer Anteil.

Lagerung

Kühl und frostfrei im Originalgebinde 24 Monate lagerfähig. Anbruchgebinde dicht verschließen.

Qualität

In Übereinstimmung mit der EN 13300 sowie der DIN 18363 Abs. 2.4.1 unterliegt das Produkt der ständigen werkseigenen Produktionskontrolle.

Eigenschaften und Mehrwert

- Hoch diffusionsoffen
- Ohne Zusatz von Konservierungsmitteln
- Sehr emissionsarm
- Frei von Lösemitteln und Weichmachern
- Frei von fogging-aktiven Substanzen
- Hohes Deckvermögen
- Weiß (ca. RAL 9016)
- Glanzgrad stumpfmatt
- Eingeschränkt tönbar mit dem Abtönsystem nach Farbtonfächer Knauf ColorConcept

Anwendungsbereich

Rotkalk Farbe E.L.F. lässt sich leicht verarbeiten. Nach Auftrag einer geeigneten Grundierung wird Rotkalk E.L.F. als Erst- oder Renovierungsanstrich aufgebracht.

- Auf Rotkalk Grund
- Auf Rotkalk Fein
- Auf Rotkalk Filz 0,5
- Auf Rotkalk Filz 1,0
- Auf Rotkalk Filz 2,0
- Auf Rotkalk Glätte
- Auf Rotkalk Finish

Ausführung

Untergrund und Vorbehandlung

Untergrund	Vorbehandlung
Rotkalk Grund, Rotkalk Fein, Rotkalk Filz	Ohne Grundanstrich beschichten
Rotkalk Glätte, Rotkalk Finish	Mit Casiol Grund vorstreichen
Neue mineralische Oberputze (z. B. Noblo, SP 260 Pro, Pico der Feine)	Ohne Grundanstrich beschichten. Standzeiten beachten
Gipsputze nach EN 13279-1	Gipsputze mit Sinterhaut anschleifen und entstauben. Grundanstrich mit Grundol
Mineralische Altputze	Hohlstellen herausschlagen, Putzgrund gründlich säubern und entsprechend dem vorhandenen Material und der Struktur aufputzen. Neuputzstellen ausreichend trocknen lassen, ggf. fluatieren und nachwaschen
Tragfähige, aber kreidende oder sandende Oberflächen	Mit Grundol vorstreichen

Vorarbeiten

Putzgrund nach VOB Teil C, DIN 18350, DIN 18345, Abs. 3.1 bzw. nach VOB Teil B, DIN 1961 § 4 Ziffer 3 prüfen. Putzgrund von Staub und losen Teilen säubern, grobe Unebenheiten beseitigen. Schmutzempfindliche Bauteile vor Beginn entsprechend dem Merkblatt „Abklebe- und Abdeckarbeiten für Maler- und Stuckateurarbeiten“ des Bundesverbandes Ausbau und Fassade schützen.

Untergrundvorbehandlung je nach Untergrund gemäß Tabelle Untergrund/Vorbehandlung. Alle Untergründe müssen tragfähig, trocken, eben, fett- und staubfrei, sowie frei von haftmindernden Rückständen sein. Vorhandene Beschichtungen (Anstriche und Altputze) auf Tragfähigkeit und Verträglichkeit mit Rotkalk Farbe E.L.F. prüfen.

Verarbeitung

Vor der Verarbeitung Rotkalk Farbe E.L.F. gründlich mit einem Elektrorührer aufrühren. Rotkalk Farbe E.L.F. satt, gleichmäßig und unverdünnt oder mit maximal 5 % Wasserzugabe auf den Untergrund auftragen. Auf kontrastreichen, stark bzw. unterschiedlich saugenden Flächen ist ein Grundanstrich mit maximal 10 % Wasser verdünnt erforderlich. Der Farbauftrag kann durch Streichen, Rollen oder Spritzen mit Airlessgerät erfolgen.

Airlessverarbeitung

Z. B. PFT Samba XL

■ Spritzdruck	130 bis 150 bar
■ Düse	0,017“ bis 0,019“
■ Düsenwinkel	50°

Achtung	Material für das Airless-Spritzen mit maximal 10 % Wasser verdünnen. Vor der Airlessverarbeitung durchsieben.

Verarbeitungstemperatur/-klima

Nicht unter +5 °C Luft- und Objekttemperatur verarbeiten.

Verarbeitungszeit

Rotkalk Farbe E.L.F. ist bei +20 °C und 65 % relativer Luftfeuchtigkeit nach ca. 4 bis 6 Stunden oberflächentrocken. Durchgetrocknet und belastbar nach mindestens 3 Tagen. Bei niedrigerer Temperatur und/oder höherer Luftfeuchtigkeit verlängern sich diese Zeiten. Zwischen den Anstrichen mindestens 24 Stunden Trocknungszeit einhalten.

Reinigung

Geräte und Werkzeuge nach Gebrauch sofort mit Wasser reinigen. Farbspritzer sofort mit klarem Wasser abwaschen.

Hinweise	Für die Anstrichausführung gelten DIN 18363 VOB Teil C Absatz 3 sowie die allgemein anerkannten Regeln der Bautechnik und gültige Richtlinien. Zur Vermeidung von Ansätzen nass in nass in einem Arbeitsgang beschichten. Rotkalk Farbe E.L.F. erreicht im getrockneten Zustand sein vollständiges Deckvermögen. Ein zu frühes Überarbeiten kann zu Ansätzen bzw. unterschiedlichem Verhalten des Deckvermögens führen. Aufgrund des Einsatzes von natürlichen Zuschlagsstoffen können geringe Farbtonschwankungen auftreten. Vor der Verarbeitung ist der Farbton auf Richtigkeit zu prüfen. Bei getönter Rotkalk Farbe E.L.F. auf zusammenhängenden Putzflächen nur Materialien mit gleicher Chargennummer verarbeiten (bei Nachbestellungen die Kommissionsnummer der vorherigen Lieferung angeben) oder Materialien unterschiedlicher Chargennummern zusammenmischen.

Technische Daten

Bezeichnung	Norm	Einheit	Rotkalk Farbe E.L.F.
Kontrastverhältnis Ergiebigkeit	ISO 6504-3	Klasse m^2/l	2 7
Nassabriebbeständigkeit NAB	ISO 11998	Klasse	2
Korngröße	EN ISO 1524	Klasse	S1, < 100 µm, fein
Diffusionsäquivalente Luftschichtdicke s_d	EN ISO 7783	m	< 0,01
Dichte	–	g/cm^3	1,60

Die technischen Daten wurden nach den jeweils gültigen Prüfnormen ermittelt. Abweichungen davon sind unter Baustellenbedingungen möglich.

Materialbedarf und Verbrauch

Oberfläche	Ausführung l/Eimer	Verbrauch ca. l/m^2	Ergiebigkeit ca. m^2/Eimer
Glatt	5,0	0,14 – 0,16	34,0
	12,5		83,0
Rau	5,0	0,20 – 0,22	24,0
	12,5		59,0

Der exakte Materialbedarf ist durch einen Probeauftrag am Objekt zu ermitteln.

Lieferprogramm

Bezeichnung	Ausführung	Verpackungseinheit	Artikelnummer	EAN
Rotkalk Farbe E.L.F.	12,5 l (weiß)	32 Eimer/Palette	00081136	4003950060779
	12,5 l (getönt)		00081139	4003950060816
	5,0 l (weiß)	68 Eimer/Palette	00525708	4003950101823
	5,0 l (getönt)		00525712	4003950101830

Mögliche Farbtöne siehe Farbcenter unter:
knauf-farbcenter.de

B125.de Rotkalk Farbe E.L.F.

Hoch diffusionsoffene Silikatfarbe für innen

Sicherheitsdatenblatt beachten!
Sicherheitsdatenblätter siehe
pd.knauf.de

Videos für Knauf Systeme und Produkte sind unter folgendem Link zu finden:
youtube.com/knauf

Ausschreibungstexte für alle Knauf Systeme und Produkte mit Exportfunktionen für Word, PDF und GAEB
ausschreibungscenter.de

Mit der Tablet App Knauf Infothek stehen jetzt alle Informationen und Dokumente der Knauf Gips KG jederzeit und an jedem Ort immer aktuell, übersichtlich und bequem zur Verfügung.
knauf.de/infothek

Knauf Direkt
Technischer Auskunft-Service:
Tel.: 09001 31-2000 *
knauf-direkt@knauf.com

www.knauf.de

Knauf Gips KG Am Bahnhof 7, 97346 Iphofen

* Ein Anruf bei Knauf Direkt wird mit 0,39 €/Min. berechnet. Anrufer, die nicht mit Telefonnummer in der Knauf Gips KG Adressdatenbank hinterlegt sind, z. B. private Bauherren oder Nicht-Kunden, zahlen 1,69 €/Min. aus dem deutschen Festnetz. Mobilfunk-Anrufe können abweichen, sie sind abhängig vom Netzbetreiber und Tarif.

B125.de/ger/12.23/0/TB

Konstruktive, statische und bauphysikalische Eigenschaften von Knauf Systemen können nur gewährleistet werden, wenn ausschließlich Knauf Systemkomponenten oder von Knauf empfohlene Produkte verwendet werden.

Rotkalk Farbe

Sicherheitsdatenblatt

gemäß REACH-Verordnung (EG) 1907/2006 einschließlich Änderungsverordnung (EU) 2020/878
Ausgabedatum: 21.06.2022 Überarbeitungsdatum: 21.06.2022 Ersetzt Version vom: 09.12.2021 Version: 7.0

ABSCHNITT 1: Bezeichnung des Stoffs beziehungsweise des Gemischs und des Unternehmens

1.1. Produktidentifikator

Produktform	:	Gemisch
Produktname	:	Rotkalk Farbe
Produkt-Code	:	10584_0010

1.2. Relevante identifizierte Verwendungen des Stoffs oder Gemischs und Verwendungen, von denen abgeraten wird

1.2.1. Relevante identifizierte Verwendungen

Hauptverwendungskategorie	:	Verwendung durch Verbraucher. Gewerbliche Nutzung.
Verwendung des Stoffs/des Gemischs	:	Farbe

1.2.2. Verwendungen, von denen abgeraten wird

Keine weiteren Informationen verfügbar

1.3. Einzelheiten zum Lieferanten, der das Sicherheitsdatenblatt bereitstellt

Hersteller
Knauf Gips KG
Am Bahnhof, 7
DE– 97346 Iphofen – Bayern
Germany
T 09323/31-0 - F 09323/31-277
zentrale@knauf.de - www.knauf.de
E-Mail-Adresse der für das SDB zuständigen sachkundigen Person :
sds-info@knauf.com

Technischer Auskunft-Service Putz und Fassade
T +49 (0)9001/31-2000 (see section 16)
knauf-direkt@knauf.de

1.4. Notrufnummer

Keine weiteren Informationen verfügbar

ABSCHNITT 2: Mögliche Gefahren

2.1. Einstufung des Stoffs oder Gemischs

Einstufung gemäß Verordnung (EG) Nr. 1272/2008 [CLP]

Nicht eingestuft

Schädliche physikalisch-chemische, gesundheitliche und Umwelt-Wirkungen

Keine weiteren Informationen verfügbar

2.2. Kennzeichnungselemente

Kennzeichnung gemäß Verordnung (EG) Nr. 1272/2008 [CLP]

EUH Sätze	:	EUH211 - Achtung! Beim Sprühen können gefährliche lungengängige Tröpfchen entstehen. Aerosol oder Nebel nicht einatmen. EUH210 - Sicherheitsdatenblatt auf Anfrage erhältlich.
Zusätzliche Sätze	:	GRENZWERTE FÜR DEN VOC-HÖCHSTGEHALT VON FARBEN UND LACKEN. Produktunterkategorie: h (Typ: Wb): 30 g/L. VOC-Gehalt: < 0,1 % (≤ 1 g/l).

2.3. Sonstige Gefahren

Enthält keine PBT/vPvB-Stoffe ≥ 0,1%, bewertet gemäß REACH Anhang XIII

Das Gemisch enthält keine Stoffe, die aufgrund endokrin wirkender Eigenschaften gemäß REACH Artikel 59 Absatz 1 in der Liste enthalten sind, oder es wurde gemäß den Kriterien der Delegierten-Verordnung (EU) 2017/2100 oder der Verordnung (EU) 2018/605 der Kommission festgestellt, dass es keine Stoffe mit endokrin wirkenden Eigenschaften in einer Konzentration von mindestens 0,1 % aufweist.

ABSCHNITT 3: Zusammensetzung/Angaben zu Bestandteilen

3.1. Stoffe

Nicht anwendbar

3.2. Gemische

Dieses Gemisch enthält keine anzeigepflichtigen Substanzen gemäß den Kriterien aus 3.2 des Anhangs II der REACH-Verordnung

ABSCHNITT 4: Erste-Hilfe-Maßnahmen

4.1. Beschreibung der Erste-Hilfe-Maßnahmen

Erste-Hilfe-Maßnahmen allgemein : Verunreinigten Kleidungsstücke und Schuhe ausziehen.

Erste-Hilfe-Maßnahmen nach Einatmen : Die Person an die frische Luft bringen und für ungehinderte Atmung sorgen. Bei Unwohlsein ärztlichen Rat einholen/ärztliche Hilfe hinzuziehen.

Erste-Hilfe-Maßnahmen nach Hautkontakt : Haut abspülen und dann gründlich mit Wasser und Seife waschen. Keine Lösemittel oder Verdünnungen verwenden.

Erste-Hilfe-Maßnahmen nach Augenkontakt : Sofort mit viel Wasser ausspülen. Eventuell vorhandene Kontaktlinsen nach Möglichkeit entfernen. Weiter ausspülen. Bei anhaltender Augenreizung: Ärztlichen Rat einholen/ärztliche Hilfe hinzuziehen.

Erste-Hilfe-Maßnahmen nach Verschlucken : Mund gründlich mit Wasser ausspülen. Reichlich Wasser trinken. Ärztlichen Rat einholen/ärztliche Hilfe hinzuziehen.

4.2. Wichtigste akute und verzögert auftretende Symptome und Wirkungen

Keine weiteren Informationen verfügbar

4.3. Hinweise auf ärztliche Soforthilfe oder Spezialbehandlung

Keine weiteren Informationen verfügbar

ABSCHNITT 5: Maßnahmen zur Brandbekämpfung

5.1. Löschmittel

Geeignete Löschmittel : Material ist nicht brennbar. Bei Umgebungsbrand Löschmittel anpassen an Umgebung. Wassersprühstrahl. Schaum. Trockenlöschpulver. Kohlendioxid.

Ungeeignete Löschmittel : Wasser im Vollstrahl.

5.2. Besondere vom Stoff oder Gemisch ausgehende Gefahren

Keine weiteren Informationen verfügbar

5.3. Hinweise für die Brandbekämpfung

Schutz bei der Brandbekämpfung : Umgebungsluft-unabhängiges Atemschutzgerät. Vollständige Schutzkleidung.

ABSCHNITT 6: Maßnahmen bei unbeabsichtigter Freisetzung

6.1. Personenbezogene Vorsichtsmaßnahmen, Schutzausrüstungen und in Notfällen anzuwendende Verfahren

Allgemeine Maßnahmen : Für ausreichende Lüftung sorgen.

6.1.1. Nicht für Notfälle geschultes Personal

Keine weiteren Informationen verfügbar

6.1.2. Einsatzkräfte

Keine weiteren Informationen verfügbar

6.2. Umweltschutzmaßnahmen

Eindringen in Kanalisation und öffentliche Gewässer verhindern. Freisetzung in die Umwelt vermeiden. Falls die Flüssigkeit in die Kanalisation oder öffentliche Gewässer gelangt, sind die Behörden zu benachrichtigen.

6.3. Methoden und Material für Rückhaltung und Reinigung

Zur Rückhaltung : Mit viel flüssigkeitsbindendem Material (z.B. Sand, Kieselgur, Säurebinder, Universalbinder) aufnehmen. Entsorgung muss gemäß den behördlichen Vorschriften erfolgen.

Sonstige Angaben : Bereich mit verschüttetem Material kann rutschig sein.

6.4. Verweis auf andere Abschnitte

7.1. Schutzmaßnahmen zur sicheren Handhabung. 8. Begrenzung und Überwachung der Exposition/persönliche Schutzausrüstungen. Weitere Angaben siehe Abschnitt 13.

ABSCHNITT 7: Handhabung und Lagerung

7.1. Schutzmaßnahmen zur sicheren Handhabung

Schutzmaßnahmen zur sicheren Handhabung : Berührung mit den Augen und der Haut vermeiden. Gas / Rauch / Dampf / Aerosol nicht einatmen. Beim Versprühen Einatmen des Aerosols vermeiden. Bereich gründlich lüften. Unbefugten Personen den Zutritt verwehren.

Hygienemaßnahmen : Bei Gebrauch nicht essen, trinken oder rauchen. Von Nahrungsmitteln, Getränken und Futtermitteln fernhalten. Kontaminierte Kleidung vor erneutem Tragen waschen. Hände waschen vor den Pausen und nach der Arbeit.

7.2. Bedingungen zur sicheren Lagerung unter Berücksichtigung von Unverträglichkeiten

Lagerbedingungen : Nur im Originalbehälter aufbewahren. Vor Frost schützen. Vor Sonnenbestrahlung schützen. An einem gut belüfteten Ort aufbewahren.

7.3. Spezifische Endanwendungen

Keine weiteren Informationen verfügbar

ABSCHNITT 8: Begrenzung und Überwachung der Exposition/persönliche Schutzausrüstungen

8.1. Zu überwachende Parameter

8.1.1 Nationale Grenzwerte für die berufsbedingte Exposition und biologische Grenzwerte

Keine weiteren Informationen verfügbar

8.1.2. Empfohlene Überwachungsverfahren

Keine weiteren Informationen verfügbar

8.1.3. Freigesetzte Luftverunreinigungen

Keine weiteren Informationen verfügbar

8.1.4. DNEL- und PNEC-Werte

Keine weiteren Informationen verfügbar

8.1.5. Control banding

Keine weiteren Informationen verfügbar

8.2. Begrenzung und Überwachung der Exposition

8.2.1. Geeignete technische Steuerungseinrichtungen

Keine weiteren Informationen verfügbar

8.2.2. Persönliche Schutzausrüstung

Persönliche Schutzausrüstung:
Bei der Arbeit geeignete Schutzkleidung tragen.

Persönliche Schutzausrüstung - Symbol(e):

8.2.2.1. Augen- und Gesichtsschutz

Augenschutz:
Spritzschutzbrille tragen, wenn Augenkontakt durch Verspritzen möglich ist

Augenschutz			
Typ	**Einsatzbereich**	**Kennzeichnungen**	**Norm**
Schutzbrille mit Seitenschutz			

8.2.2.2. Hautschutz

Handschutz:
Schutzhandschuhe

Handschutz					
Typ	**Material**	**Permeation**	**Dicke (mm)**	**Durchdringung**	**Norm**
	Nitrilkautschuk (NBR), Butylkautschuk				

8.2.2.3. Atemschutz

Atemschutz:
Bei normalem Gebrauch ist kein Atemschutz erforderlich. Bei Einwirkungen von Dämpfen, Stäuben und Aerosolen ist Atemschutz zu verwenden. Beim Versprühen geeignete Atemschutzausrüstung tragen

8.2.2.4. Thermische Gefahren

Keine weiteren Informationen verfügbar

8.2.3. Begrenzung und Überwachung der Umweltexposition

Begrenzung und Überwachung der Verbraucherexposition:
Bei Tätigkeiten mit starker Dispersion, die zu einem erheblichen Aerosol-oder Dampf-Ausstoß führen könnten, z.B. durch Sprühen, sind sonstige Schutzmaßnahmen wie die Abtrennung der Tätigkeit, die Personalminimierung, das Tragen von Atemschutzgeräten, flüssigkeitsabweisenden Schutzanzügen und eines Gesichtsschutzes vorzusehen.

ABSCHNITT 9: Physikalische und chemische Eigenschaften

9.1. Angaben zu den grundlegenden physikalischen und chemischen Eigenschaften

Aggregatzustand	:	Flüssig
Farbe	:	Verschiedene Farben.
Geruch	:	Charakteristisch.
Geruchsschwelle	:	Nicht verfügbar
Schmelzpunkt	:	Nicht verfügbar
Gefrierpunkt	:	Nicht verfügbar
Siedepunkt	:	Nicht verfügbar
Entzündbarkeit	:	Nicht verfügbar
Explosionsgrenzen	:	Nicht verfügbar
Untere Explosionsgrenze	:	Nicht verfügbar
Obere Explosionsgrenze	:	Nicht verfügbar
Flammpunkt	:	Nicht verfügbar
Zündtemperatur	:	Nicht verfügbar
Zersetzungstemperatur	:	Nicht verfügbar
pH-Wert	:	Nicht verfügbar
Viskosität, kinematisch	:	Nicht verfügbar

Löslichkeit	:	Nicht verfügbar
Verteilungskoeffizient n-Oktanol/Wasser (Log Kow)	:	Nicht verfügbar
Dampfdruck	:	Nicht verfügbar
Dampfdruck bei 50 °C	:	Nicht verfügbar
Dichte	:	≈ 1,6 g/cm³
Relative Dichte	:	Nicht verfügbar
Relative Dampfdichte bei 20 °C	:	Nicht verfügbar
Partikeleigenschaften	:	Nicht anwendbar

9.2. Sonstige Angaben

9.2.1. Angaben über physikalische Gefahrenklassen

Keine weiteren Informationen verfügbar

9.2.2. Sonstige sicherheitstechnische Kenngrößen

VOC-Gehalt : < 0,1 % (≤ 1 g/l)

ABSCHNITT 10: Stabilität und Reaktivität

10.1. Reaktivität

Das Produkt ist nicht reaktiv unter normalen Gebrauchs-, Lagerungs- und Transportbedingungen.

10.2. Chemische Stabilität

Unter normalen Anwendungsbedingungen stabil.

10.3. Möglichkeit gefährlicher Reaktionen

Keine - bei bestimmungsgemäßer Verwendung.

10.4. Zu vermeidende Bedingungen

Keine unter den empfohlenen Lagerungs- und Handhabungsbedingungen (siehe Abschnitt 7).

10.5. Unverträgliche Materialien

Keine Information verfügbar.

10.6. Gefährliche Zersetzungsprodukte

Unter normalen Lager- und Anwendungsbedingungen sollten keine gefährlichen Zersetzungsprodukte gebildet werden.

ABSCHNITT 11: Toxikologische Angaben

11.1. Angaben zu den Gefahrenklassen im Sinne der Verordnung (EG) Nr. 1272/2008

Akute Toxizität (Oral)	:	Nicht eingestuft
Akute Toxizität (Dermal)	:	Nicht eingestuft
Akute Toxizität (inhalativ)	:	Nicht eingestuft
Ätz-/Reizwirkung auf die Haut	:	Nicht eingestuft
Schwere Augenschädigung/-reizung	:	Nicht eingestuft
Sensibilisierung der Atemwege/Haut	:	Nicht eingestuft
Keimzell-Mutagenität	:	Nicht eingestuft
Karzinogenität	:	Nicht eingestuft
Reproduktionstoxizität	:	Nicht eingestuft
Spezifische Zielorgan-Toxizität bei einmaliger Exposition	:	Nicht eingestuft
Spezifische Zielorgan-Toxizität bei wiederholter Exposition	:	Nicht eingestuft
Aspirationsgefahr	:	Nicht eingestuft

11.2. Angaben über sonstige Gefahren

Keine weiteren Informationen verfügbar

ABSCHNITT 12: Umweltbezogene Angaben

12.1. Toxizität

Gewässergefährdend, kurzfristige (akut)	:	Nicht eingestuft
Gewässergefährdend, langfristige (chronisch)	:	Nicht eingestuft

12.2. Persistenz und Abbaubarkeit

Keine weiteren Informationen verfügbar

12.3. Bioakkumulationspotenzial

Keine weiteren Informationen verfügbar

12.4. Mobilität im Boden

Keine weiteren Informationen verfügbar

12.5. Ergebnisse der PBT- und vPvB-Beurteilung

Keine weiteren Informationen verfügbar

12.6. Endokrinschädliche Eigenschaften

Keine weiteren Informationen verfügbar

12.7. Andere schädliche Wirkungen

Keine weiteren Informationen verfügbar

ABSCHNITT 13: Hinweise zur Entsorgung

13.1. Verfahren der Abfallbehandlung

Örtliche Vorschriften (Abfall)	:	Entsorgung muss gemäß den behördlichen Vorschriften erfolgen.
Verfahren der Abfallbehandlung	:	Ausgehärtete Produktrückstände möglichst staubfrei handhaben.
Empfehlungen für die Produkt-/Verpackung-Abfallentsorgung	:	Verpackungen erst nach vorheriger Reinigung entsorgen. Entsorgung muss gemäß den behördlichen Vorschriften erfolgen. Sorgfältig gereinigte Verpackungen einer dafür zugelassenen Sammelstelle übergeben.

ABSCHNITT 14: Angaben zum Transport

Gemäß ADR / IMDG / IATA / ADN / RID

14.1. UN-Nummer oder ID-Nummer

UN-Nr. (ADR)	:	Nicht anwendbar
UN-Nr. (IMDG)	:	Nicht anwendbar
UN-Nr. (IATA)	:	Nicht anwendbar
UN-Nr. (ADN)	:	Nicht anwendbar
UN-Nr. (RID)	:	Nicht anwendbar

14.2. Ordnungsgemäße UN-Versandbezeichnung

Offizielle Benennung für die Beförderung (ADR)	:	Nicht anwendbar
Offizielle Benennung für die Beförderung (IMDG)	:	Nicht anwendbar
Offizielle Benennung für die Beförderung (IATA)	:	Nicht anwendbar
Offizielle Benennung für die Beförderung (ADN)	:	Nicht anwendbar
Offizielle Benennung für die Beförderung (RID)	:	Nicht anwendbar

14.3. Transportgefahrenklassen

ADR
Transportgefahrenklassen (ADR) : Nicht anwendbar

IMDG
Transportgefahrenklassen (IMDG) : Nicht anwendbar

IATA
Transportgefahrenklassen (IATA) : Nicht anwendbar

ADN
Transportgefahrenklassen (ADN) : Nicht anwendbar

RID
Transportgefahrenklassen (RID) : Nicht anwendbar

14.4. Verpackungsgruppe

Verpackungsgruppe (ADR) : Nicht anwendbar
Verpackungsgruppe (IMDG) : Nicht anwendbar
Verpackungsgruppe (IATA) : Nicht anwendbar
Verpackungsgruppe (ADN) : Nicht anwendbar
Verpackungsgruppe (RID) : Nicht anwendbar

14.5. Umweltgefahren

Umweltgefährlich : Nein
Meeresschadstoff : Nein
Sonstige Angaben : Keine zusätzlichen Informationen verfügbar

14.6. Besondere Vorsichtsmaßnahmen für den Verwender

Landtransport
Nicht anwendbar

Seeschiffstransport
Nicht anwendbar

Lufttransport
Nicht anwendbar

Binnenschiffstransport
Nicht anwendbar

Bahntransport
Nicht anwendbar

14.7. Massengutbeförderung auf dem Seeweg gemäß IMO-Instrumenten

Nicht anwendbar

ABSCHNITT 15: Rechtsvorschriften

15.1. Vorschriften zu Sicherheit, Gesundheits- und Umweltschutz/spezifische Rechtsvorschriften für den Stoff oder das Gemisch

15.1.1. EU-Verordnungen

Enthält keinen Stoff, der den Beschränkungen von Anhang XVII der REACH-Verordnung unterliegt
Enthält keinen REACH-Kandidatenstoff
Enthält keinen in REACH-Anhang XIV gelisteten Stoff

Enthält keine Stoffe, die der Verordnung (EU) 649/2012 des Europäischen Parlaments und des Rates vom 4. Juli 2012 über die Aus- und Einfuhr gefährlicher Chemikalien unterliegen.
Enthält keine Stoffe, die der Verordnung (EU) Nr. 2019/1021 des europäischen Parlaments und des Rates vom 20. Juni 2019 über persistente organische Schadstoffe unterliegen
Enthält keine Stoffe, die der VERORDNUNG (EG) Nr. 1005/2009 DES EUROPÄISCHEN PARLAMENTS UND DES RATES vom 16. September 2009 über Stoffe, die zum Abbau der Ozonschicht führen unterliegen.
Enthält keinen Stoff, der der Verordnung (EU) 2019/1148 des Europäischen Parlaments und des Rates vom 20. Juni 2019 über das Inverkehrbringen und die Verwendung von Vorläuferstoffen für Sprengstoffe unterliegt.
VOC-Gehalt : < 0,1 % (≤ 1 g/l)
Enthält keine Stoffe, die auf der Liste der Drogenausgangsstoffe aufgeführt sind (EG-Verordnung EG 273/2004 zuDrogenausgangsstoffen)

15.1.2. Nationale Vorschriften

Deutschland

Beschäftigungsbeschränkungen : Beschränkungen gemäß Jugendarbeitsschutzgesetz (JArbSchG) beachten
Beschränkungen gemäß Mutterschutzgesetz (MuSchG) beachten
Wassergefährdungsklasse (WGK) : WGK 1, Schwach wassergefährdend (Einstufung nach AwSV, Anlage 1)
Störfall-Verordnung (12. BImSchV) : Unterliegt nicht der Störfall-Verordnung (12. BImSchV)
Lagerklasse (LGK, TRGS 510) : LGK 12 - Nicht brennbare Flüssigkeiten
GISCODE : BSW10 - Beschichtungsstoffe, wasserbasiert, konservierungsmittelarm

15.2. Stoffsicherheitsbeurteilung

Keine weiteren Informationen verfügbar

ABSCHNITT 16: Sonstige Angaben

Änderungshinweise			
Abschnitt	**Geändertes Element**	**Modifikation**	**Anmerkungen**
	Zusätzliche Sätze	Geändert	
	Enthält	Hinzugefügt	
3	Zusammensetzung/Angaben zu Bestandteilen	Geändert	

Sonstige Angaben : Technischer Auskunft-Service (siehe Punkt 1):
Ein Anruf bei Knauf Direkt wird mit 0,39€/Min. berechnet. Anrufer, die nicht mit Telefonnummer in der Knauf Gips KG Adressdatenbank hinterlegt sind, z.B. private Bauherren oder Nicht-Kunden, zahlen 1,69€/Min. aus dem deutschen Festnetz, bei Mobilfunk-Anrufen abhängig vom Netzbetreiber und Tarif.

Vollständiger Wortlaut der H- und EUH-Sätze:	
EUH210	Sicherheitsdatenblatt auf Anfrage erhältlich.
EUH211	Achtung! Beim Sprühen können gefährliche lungengängige Tröpfchen entstehen. Aerosol oder Nebel nicht einatmen.

Knauf SDB EU (REACH Anhang II)

Diese Informationen basieren auf unserem aktuellen Wissen und sollen das Produkt nur im Hinblick auf Gesundheit, Sicherheit und Umweltbedingungen beschreiben. Sie dürfen also nicht als Garantie für spezifische Eigenschaften des Produktes ausgelegt werden.

valid until
07.06.2027

EPD-DBC-20220146-IBF1-EN

Interior paint

Declared Products

- *Malerweiss E.L.F*
- *Rotkalk Farbe, white*
- *Raumklima Farbe E.L.F.*

www.knauf.com

Build on us.

ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	DBC, EFCC, FEICA, IVK
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DBC-20220146-IBF1-EN
Issue date	08.06.2022
Valid to	07.06.2027

Dispersion-based products, group 1

DBC - Deutsche Bauchemie e.V.

EFCC - European Federation for Construction Chemicals

FEICA - Association of the European Adhesive and Sealant Industry

IVK - Industrieverband Klebstoffe e.V.

Institut Bauen und Umwelt e.V.

www.ibu-epd.com | https://epd-online.com

ECO PLATFORM EPD VERIFIED

1. General Information

DBC - Deutsche Bauchemie e.V.
EFCC - European Federation for Construction Chemicals
FEICA - Association of the European Adhesive and Sealant Industry
IVK - Industrieverband Klebstoffe e.V.

Dispersion-based products, group 1

Programme holder
IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Owner of the declaration
DBC, Mainzer Landstr. 55, D-60329 Frankfurt a.M.
EFCC, 172 Boulevard du Triomphe, B-1160 Brussels
FEICA, Rue Belliard 40, B-1040 Brussels
IVK, Völklingerstr. 4, D-40219 Düsseldorf

Declaration number
EPD-DBC-20220146-IBF1-EN

Declared product / declared unit
1 kg / 1 kg; density 1,000 - 1,500 kg/m³

This declaration is based on the product category rules:
Dispersion adhesives and primers for floor coverings, 01.2019
(PCR checked and approved by the SVR)

Scope:
This verified EPD entitles the holder to bear the symbol of the Institut Bauen und Umwelt e.V. It exclusively applies to products produced in Europe and applies to a period of five years from the date of issue. This EPD may be used by members of DBC, EFCC, FEICA and IVK and their members provided it has been proven that the respective product can be represented by this EPD. For this purpose, a guideline is available at the secretariats of the four associations. The members of the associations are listed on their respective websites.

Issue date
08.06.2022

Valid to
07.06.2027

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of *EN 15804+A2*. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard *EN 15804* serves as the core PCR
Independent verification of the declaration and data according to *ISO 14025:2011*
☐ internally ☒ externally

Dipl. Ing. Hans Peters
(chairman of Institut Bauen und Umwelt e.V.)

Dr. Alexander Röder
(Managing Director Institut Bauen und Umwelt e.V.))

Matthias Schulz
(Independent verifier)

2. Product

2.1 Product description/Product definition

This EPD comprises dispersion-based products with a Volatile Organic Compound (VOC) content ≤1 % (VOC definition according to *Decopaint Directive*). The products typically consist of organic binding agents based on synthetic and/or natural resins, mineral fillers such as chalk as well as water and smaller volumes of auxiliaries (thickening agents, defoaming agents, surface-active agents, preservatives etc.). They dry physically through evaporation of the water contained therein. They comply with manifold, often specific, functions in the construction, furnishing and repair of buildings. Using dispersion-based products decisively improves the fitness for use of structures and extends their life expectancy. The product displaying the highest environmental impacts within the class of dispersion-based products considered was used as a representative product for calculating the Life Cycle Assessment results (worst-case approach).

For the placing on the market in the European Union/European Free Trade Association (EU/EFTA) with the exception of Switzerland) products falling under the Regulation (EU) No 305/2011 (*CPR*) need a Declaration of Performance taking into consideration either the relevant harmonised European standard or

the European Technical Assessment and the CE marking. For the application and use of the products the respective national provisions apply.

2.2 Application

Dispersion-based products are used for the following applications:

Module 1: Dispersion adhesives, fixatives, precoatings and primers for floor coverings and parquet flooring
Adhesives for, e.g. tufted carpets with various backings, woven textile coverings, fibre-bonded and natural fibre coverings, resilient coverings (PVC, rubber, PVC-free luxury vinyl tiles), linoleum, insulating bases and underlays, parquet, laminate and wood blocks on surfaces ready for laying. The products are suitable for normal wear in residential and commercial areas, also on heated floor constructions.

Module 2: Dispersion-based tile adhesive
Products for bonding ceramic tiles and paving as well as natural stone for internal and external installations on walls, floors and ceilings

Module 3: Dispersion-based adhesives and sealants
As structural adhesives and sealants: ·structural and repair adhesives, dispersion filler compounds, joint sealants

Module 4: Dispersion-based products for waterproofing of buildings
Products for waterproofing floors and/or walls in wet rooms inside buildings

Module 5: Dispersion-based primers and bonding agents for concrete and floor screeds
Products to improve the adhesion of e.g. self-levelling compounds or repair mortars on absorbent cement and calcium sulphate screeds, concrete, dry construction boards

Module 6: Dispersion-based products for surface protection of concrete
To increase the durability of concrete and reinforced steel structures as well as for new concrete and for maintenance and repair work (for areas without vehicle traffic)

Module 7: Dispersion-based primers and barrier coatings
Products to protect a substrate from e.g. the immersion of water, thus preventing degradation, corrosion or damage

2.3 Technical Data

The density of the products is between 1,00 and 1,50 g/cm³, other relevant technical data can be found in the manufacturer’s technical documentation.

Module 1: Dispersion adhesives, fixatives, precoatings and primers for floor coverings and parquet flooring
Dispersion adhesives for floor coverings have to comply with the requirements of the *EN ISO 22636*. The mechanical requirements of *EN ISO 22636* don’t apply to fixatives; their strengths are lower in accordance with their specifications. The performance characteristics of precoatings and primers are subject to the manufacturer's technical documentation/declaration of performance. Dispersion adhesives for parquet: The test procedures and requirements of the *EN ISO 17178* have to be fulfilled.

Module 2: Dispersion-based tile adhesive
The requirements on essential characteristics according to *EN 12004*, must be maintained. These are:
Tensile adhesion strength after dry storage (*EN 12004-2*)
-Tensile adhesion strength after water immersion (*EN 12004-2*)
-Tensile adhesion strength after heat ageing (*EN 12004*)
-Tensile adhesion strength after freeze/thaw cycles (*EN 12004-2*)
-Open time: Tensile strength (*EN 12004-2*)
Further essential characteristics in accordance with the manufacturer's technical documentation

Module 3: Dispersion-based adhesives and sealants
Performance characteristics in accordance with the manufacturer's technical documentation/declaration of performance

Module 4: Dispersion-based products for waterproofing of buildings
The minimum requirement of *EAD 030352-00-0503* - Liquid applied watertight covering kits for wet room floors and/or walls- must be maintained. The essential characteristics are to be specified in accordance with the European technical assessment (ETA, specification no.).

Module 5: Dispersion-based primers and bonding agents for concrete and floor screeds
Performance characteristics in accordance with the manufacturer's technical documentation

Module 6: Dispersion-based products for surface protection of concrete
The requirements on essential characteristics for all intended uses in accordance with *EN 1504-2*, Tables 1 and 5, must be maintained. These are:
- Permeability to CO_2 (*EN 1062-6*)
- Water vapour permeability (*EN ISO 7783-1/-2*)
- Capillary absorption and permeability to water (*EN 1062-3*)
- Adhesion strength by pull-off test (*EN 1542*)

Further essential characteristics in accordance with the manufacturer's technical documentation/declaration of performance

Module 7: Dispersion-based primers and barrier coatings
The requirements of the *Decopaint Directive* must be maintained.
Essential characteristics in accordance with the manufacturer's technical documentation/declaration of performance.

2.4 Delivery status

Liquid or pasty in containers made of plastic or metal. Typical container sizes contain 1 to 30 kg, usually 10 to 20 kg of product on pallets. For larger applications,

vats with approx. volumes of 200 kg (litres) or IBCs (intermediate bulk containers) with a capacity of 1 tonne (m³) or more are also used. A plastic container was modelled for the Life Cycle Assessment.

2.5 Base materials/Ancillary materials

Dispersion-based products usually comprise at least one synthetic resin dispersion, natural or synthetic resins dispersed in water, mineral fillers (e.g. chalk) and/or pigments. Auxiliaries such as thickening agents, defoaming agents, surface-active and dispersing agents as well as preservatives are used to fine-tune the product features. **Typically**, the products covered by this EPD contain the following range of base materials and auxiliaries (% by mass):

- Synthetic polymer dispersion (solids portion): 5 - 65
- Natural resins, natural resin derivatives: 0 - 25
- Mineral fillers: 0 - 60
- Pigments: 0 - 35
- Water: 15 - 95
- Auxiliaries: 1 - 5
- Thickening agents: < 3
- Dispersing agents/Emulsifying agents: < 2
- Wetting agent: 2
- Other: 0 - 2
- VOC according to *Decopaint Directive*: <1 % **(mandatory)**

These ranges are average values and the composition of products complying with the EPD can deviate from these concentration levels in individual cases. More detailed information is available in the respective manufacturer's documentation (e.g. product data sheets).

Note: For companies to declare their products within the scope of this EPD it is not sufficient to simply comply with the product composition shown above. The application of this EPD is only possible for member companies of DBC, EFCC, FEICA, and IVK member associations and only for specific formulations with a total score below the declared maximum score for a product group according to the associated guidance document.

1. substances from the "Candidate List of Substances of Very High Concern for Authorisation" (SVHC)

If this product contains substances listed in the *candidate list* (latest version) exceeding 0.1 percentage by mass, the relevant information can be found in the safety data sheet of the relevant product covered by this model EPD.

2. CMR substances in categories 1A and 1B

If this product contains other carcinogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass, the relevant information can be found in the safety data sheet of the relevant product covered by this model EPD.

3. Biocide products added to the construction product

If this construction product contains biocide products, the active substances, information on the concentration and/or concentration range, the product type together with information on their hazardous properties are listed in the safety data sheet of the respective product.

2.6 Manufacture

Dispersion-based products are usually mixed discontinuously in batch mode, i.e. in individual batches or a series of individual batches, and filled into the delivery containers.

2.7 Environment and health during manufacturing

As a general rule, no particular environmental or health protection measures other than those specified by law are necessary.

2.8 Product processing/Installation

Dispersion based products are processed on site using suitable tools, usually by hand. The products are applied by trowelling/knife-coating, painting, rolling or spraying. Precautions for safe handling and storage (e.g. air exchange, exhaust ventilation, personal protective measures, conditions for safe storage) must be observed in accordance with the information on the safety data sheet.

Depending on the application and product specifications, between 50 and 1,500 g/m² are applied.

2.9 Packaging

A detailed description of packaging is provided in section 2.4. Empty containers and clean foils can be recycled.

2.10 Condition of use

During the use phase, dispersion-based products are existent as hardened film. They are long-lasting products which protect our buildings in the form of adhesives, primers, coatings or sealants as well as make an essential contribution towards their appearance, function and sustainability.

2.11 Environment and health during use

Option 1 – Products for applications outside indoor areas with permanent stays by people

No risks are known for water, air and soil if the products are used as designated.

Option 2 – Products for applications inside indoor areas with permanent stays by people

When used in indoor areas with permanent stays by people, evidence of the emission performance of construction products in contact with indoor air must be submitted according to national requirements (see chapter 7). No further influences by emissions on the environment and health are known.

2.12 Reference service life

Dispersion-based products fulfill manifold, often specific, functions in the construction or refurbishment of building structures. They decisively improve the usability of building structures and significantly extend their original service lives. The anticipated reference service life depends on the specific installation situation and the exposure associated with the product. It can be influenced by weathering as well as mechanical or chemical load.

2.13 Extraordinary effects

Fire

In terms of the volumes applied, dispersion based products have no or only a marginal influence on the fire performance characteristics of the building structure in which they have been installed.

Water
Dispersion-based products are water-resistant only to a certain degree and their strength can deteriorate when exposed to water for longer periods (of time); detaching from the surface is possible in a worst-case scenario. The components of dispersion-based products are not hazardous to water or only slightly hazardous to water. Owing to the overall low volumes of dispersion-based products used on buildings, no relevant contribution towards environmental damage can be anticipated by buildings featuring dispersion-based products in the event of extraordinary exposure to water.

Mechanical destruction
The mechanical destruction of dispersion-based products does not lead to any decomposition products which are harmful to the environment or health.

2.14 Re-use phase
According to present knowledge, no environmentally hazardous effects in terms of landfilling are to be generally anticipated through dismantling and recycling components to which dispersion-based products have been applied and on which they have dried.

2.15 Disposal
The low amounts of a dispersion-based product applied to a construction product will not interfere with the disposal/recycling of this.
Hardened product residue mechanically removed from substrates must be disposed of as commercial/construction waste. The following waste codes according to the European List of Waste (*2000/532/EC*) can apply:
Hardened product residue:
080112 Paint and varnish waste with the exception of that covered by 08 01 11
080410 Adhesive and sealant compound waste with the exception of that covered by 08 04 09

2.16 Further information
More information is available on the manufacturer's product or safety data sheets and is available on the manufacturer's websites or on request. Valuable technical information is also available on the associations' websites.

3. LCA: Calculation rules

3.1 Declared Unit
This EPD refers to the declared unit of 1 kg of dispersion-based product, group 1; applied into the building with a density of 1,000 - 1,500 kg/m³ in accordance with the *IBU PCR* part B for dispersion adhesives and primers for floor coverings.
The results of the Life Cycle Assessment provided in this declaration have been selected from the product with the highest environmental impact (worst-case scenario).
Depending on the application, a corresponding conversion factor such as the density to convert volumetric use to mass must be taken into consideration.

The Declaration type is according to *EN 15804*: Cradle to gate with options, modules C1–C3, and module D (A1–A3, C, D) and additional modules (A4-A5).

Declared unit

Name	Value	Unit
Declared unit	1	kg
Gross density	1,000-1,500	kg/m^3

3.2 System boundary
Modules A1, A2 and A3 are taken into consideration in the LCA:
- A1 Production of preliminary products
- A2 Transport to the plant
- A3 Production incl. provision of energy, production of packaging as well as auxiliaries and consumables and waste treatment
- A4 Transport to site
- A5 Installation, product applied into the building during A5 phase operations and packaging disposal.

The end of life for the packaging material considered is described below:
-Incineration, for materials like plastic and wood.
-C1-C2-C3-D
The building deconstruction (demolition process) takes place in the C1 module which considers energy production and consumption in terms of diesel and all the emissions connected with the fuel-burning process to run the machines. After the demolition, the product is transported to the end-of-life processing (C2 module) where all the impacts related to the transport processes are considered. For precautionary principle and as a worst-case scenario, thermal treatment is the only end of life scenario considered. This is modelled by the incineration process (module C3) where the product ends its life cycle.
Module D accounts for potential benefits that are beyond the defined system boundaries. Credits are generated during the incineration of wastes and related electricity produced that are occurring in the A5 module.

3.3 Estimates and assumptions
For this EPD formulation and production data defined and collected by FEICA were considered. Production waste was assumed to be disposed of by incineration without credits as a worst-case.
An average of plastic containers and wooden pallets was considered in the LCA.

3.4 Cut-off criteria
All raw materials submitted for the formulations and production data were taken into consideration.
The manufacture of machinery, plant and other infrastructure required for the production of the products under review was not taken into consideration in the LCA.
Transport of packaging materials is excluded.

3.5 Background data
Data from the *GaBi* database SP40 (2020) was used as background data.

3.6 Data quality

Representative products were applied for this EPD and the product in the group displaying the highest environmental impact was selected for calculating the LCA results. The background datasets used are less than 4 years old.
Production data and packaging are based on details provided by the manufacturer. The formulation used for evaluation refers to a specific product.
The data quality of the background data is considered to be good.

3.7 Period under review

Representative formulations are valid for 2021.

3.8 Allocation

Mass allocation has been applied when primary data have been used and implemented into the LCA model.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The *GaBi* database SP40 (2020) was used.

4. LCA: Scenarios and additional technical information

Characteristic product properties
Information on biogenic Carbon
The packaging material contains biogenic carbon content which is presented below.

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.016	kg C

For the preparation of building life cycle assessments, it must be taken into account that in module A5 (installation in the building) the biogenic amount of CO_2 (0.016 kg C *3.67 = 0.059 kg CO_2-eq.) of the packaging bound in module A1-A3 is mathematically booked out.

Transport to the building site (A4)

Name	Value	Unit
Transport distance	1000	km
Gross weight	34 - 40	t
Payload capacity	27	t

Installation into the building (A5)

Name	Value	Unit
Other resources for packaging material	0.067	kg
Material loss	0.01	kg

Material loss regards the amount of product not used during the application phase into the building. This amount is 1% of the product, impacts related to the production of this part are charged to the A5 module. This percentage is considered as waste to disposal and impacts of its end of life have been considered in the LCA model and declared in A5.

End of life (C1-C3)

Name	Value	Unit
Collected as mixed construction waste	1	kg
Incineration	1	kg

5. LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	MNR	MNR	MNR	ND	ND	X	X	X	ND	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 kg of dispersion-based product, group 1

Core Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
GWP-total	[kg CO_2-Eq.]	1.32E+0	5.11E-2	1.73E-1	2.79E-4	1.24E-2	9.45E-1	-3.98E-1
GWP-fossil	[kg CO_2-Eq.]	1.36E+0	5.06E-2	8.81E-2	2.66E-4	1.18E-2	4.29E-1	-3.97E-1
GWP-biogenic	[kg CO_2-Eq.]	-5.05E-2	1.48E-4	8.53E-2	1.24E-5	5.42E-4	5.15E-1	-8.96E-4
GWP-luluc	[kg CO_2-Eq.]	4.52E-4	4.10E-4	6.04E-6	6.39E-9	2.79E-7	3.50E-5	-2.51E-4
ODP	[kg CFC11-Eq.]	3.00E-14	6.08E-18	3.18E-16	2.84E-20	1.24E-18	3.02E-16	-3.72E-15
AP	[mol H^+-Eq.]	4.90E-3	1.52E-4	7.29E-5	3.60E-6	3.73E-5	5.25E-4	-5.26E-4
EP-freshwater	[kg P-Eq.]	2.65E-5	1.54E-7	2.68E-7	5.75E-11	2.51E-9	1.04E-7	-4.62E-7
EP-marine	[kg N-Eq.]	1.03E-3	6.75E-5	1.75E-5	1.63E-6	1.72E-5	2.01E-4	-1.39E-4
EP-terrestrial	[mol N-Eq.]	1.24E-2	7.56E-4	2.36E-4	1.79E-5	1.89E-4	2.52E-3	-1.49E-3
POCP	[kg NMVOC-Eq.]	3.63E-3	1.33E-4	5.62E-5	4.91E-6	3.39E-5	5.22E-4	-4.02E-4
ADPE	[kg Sb-Eq.]	6.50E-7	3.63E-9	6.77E-9	8.06E-12	3.52E-10	4.62E-9	-6.06E-8
ADPF	[MJ]	3.30E+1	6.73E-1	3.61E-1	3.81E-3	1.66E-1	5.52E-1	-6.70E+0
WDP	[m^3 world-Eq deprived]	4.60E-1	4.52E-4	2.10E-2	5.27E-7	2.30E-5	1.57E-1	-3.70E-2

Caption	GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 kg of dispersion-based product, group 1

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
PERE	[MJ]	4.66E+0	3.79E-2	6.43E-1	1.20E-5	5.25E-4	9.36E-2	-1.32E+0
PERM	[MJ]	5.85E-1	0.00E+0	-5.85E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	5.25E+0	3.79E-2	5.83E-2	1.20E-5	5.25E-4	9.36E-2	-1.32E+0
PENRE	[MJ]	1.78E+1	6.74E-1	1.31E+0	3.81E-3	1.67E-1	1.49E+1	-6.70E+0
PENRM	[MJ]	1.53E+1	0.00E+0	-9.53E-1	0.00E+0	0.00E+0	-1.43E+1	0.00E+0
PENRT	[MJ]	3.30E+1	6.74E-1	3.62E-1	3.81E-3	1.67E-1	5.52E-1	-6.70E+0
SM	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m^3]	1.19E-2	4.38E-5	5.03E-4	2.16E-8	9.41E-7	3.70E-3	-1.53E-3

Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 kg of dispersion-based product, group 1

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
HWD	[kg]	8.74E-9	3.14E-8	1.23E-10	3.70E-13	1.62E-11	1.77E-9	-2.66E-9
NHWD	[kg]	1.30E-2	1.03E-4	2.35E-3	3.90E-7	1.70E-5	1.36E-1	-2.94E-3
RWD	[kg]	6.56E-4	8.34E-7	8.31E-6	4.09E-9	1.79E-7	2.51E-5	-4.51E-4
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	2.77E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	5.01E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0

Caption	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 kg of dispersion-based product, group 1

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
PM	[Disease Incidence]	ND	ND	ND	ND	ND	ND	ND
IRP	[kBq U235-Eq.]	ND	ND	ND	ND	ND	ND	ND
ETP-fw	[CTUe]	ND	ND	ND	ND	ND	ND	ND
HTP-c	[CTUh]	ND	ND	ND	ND	ND	ND	ND
HTP-nc	[CTUh]	ND	ND	ND	ND	ND	ND	ND
SQP	[-]	ND	ND	ND	ND	ND	ND	ND

Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Potential Human exposure efficiency relative to U235, Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and (from) some construction materials is also not measured by this indicator.

ADP minerals & metals, ADP fossil, WDP, ETF-fw, HTP-c, HTP-nc, SQP, Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Additional environmental impact indicators (suggested by *EN15804*, table 4) are not declared in the EPD. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high and as there is limited experience with the indicator (see ILCD classification in *EN 15804*, table 5). For this reason, results based on these indicators are not considered suitable for a decision-making process and are thus not declared in the EPD.

6. LCA: Interpretation

The majority of impacts are associated with the production phase (A1-A3). The most significant contribution to the production phase impacts is the upstream production of raw materials as the main driver. Another contributor in the production phase, in the category of Photochemical ozone formation (POCP), is the plastic used as a packaging material. Emissions associated with the manufacturing of products also have some influence on Ozone Depletion Potential (ODP) in the production phase. In all EPDs, CO_2 is the most important contributor to Global Warming Potential (GWP). For the Acidification Potential (AP), NOx and SO_2 contribute the largest share.
The majority of life cycle energy consumption takes place during the production phase (A1-A3). Significant contributions to Primary Energy Demand – Non-renewable (PENRT) come from the energy resources used in the production of raw materials. The largest contributor to Primary Energy Demand – Renewable (PERT) impacts comes from the consumption of renewable energy resources required for the generation and supply of electricity. It should be noted that Primary Energy Demand – Renewable (PERT) generally represents a small percentage of the production phase primary energy demand with the bulk of the demand coming from non-renewable energy resources.
Transportation to the construction site (A4) and the installation process (A5) make a low contribution to all impacts. Climate change from land-use change is the only indicator influenced by transport processes, due to the diesel production used as fuel because part of this diesel has been produced from bio-based raw materials.
The installation phase influence mainly climate change indicators, due to the impact related to the incineration processes used for packaging waste treatment and residual product treatment (1 % of the total mass).
The end-of-life phases influence climate change indicators, due to the thermal treatment process of the dispersion-based product occurring in the C3 module.

7. Requisite evidence

VOC
Special tests and evidence have not been carried out or provided within the framework of drawing up this Model EPD. Some member states require special documentation on VOC emissions into indoor air for specific areas of application. This documentation, as well as documentation for voluntary VOC labelling, has to be provided separately and is specific for the product in question.

Evidence pertaining to VOC emissions shall show
- either an attestation of compliance with,
- or documentation of test data that are required in any of the existing regulations or in any of the existing voluntary labelling programs for low-emitting products, as far as these

(1) include limits for the parameters TVOC, TSVOC, carcinogens, formaldehyde, acetaldehyde, LCI limits for individual substances (including but not limited to the European list of harmonized LCIs), and the R-value;
(2) base their test methods on *EN 16516*;
(3) perform testing and apply the limits after 28 days of storage in a ventilated test chamber, under the conditions specified in *EN 16516*; some regulations and programs also have limits after 3 days, on top of the 28 days limits;

(4) express the test results as air concentrations in the European Reference Room, as specified in *EN 16516*.

Examples of such regulations are the *Belgian Royal Decree C-2014/24239*, or the *German AgBB/* ABG. Examples of such voluntary labelling programs are *EMICODE*, *Blue Angel* or *Indoor Air Comfort*.

Relevant test results shall be produced either by an *ISO 17025* accredited commercial test lab or by a qualified internal test lab of the manufacturer.
Examples for the applied limits after 28 days of storage in a ventilated test chamber are:

- TVOC: 1000 µg/m³
- TSVOC: 100 µg/m³
- Each carcinogen: 1 µg/m³
- Formaldehyde: 100 µg/m³
- LCI: different per substance involved
- R-value: 1 (meaning that, in total, 100 % of the combined LCI values must not be exceeded).

Informative Annexes (2 tables):
Table 1 shown below is an overview of the most relevant regulations and specifications as of October 2021, as regards requirements after 3 days of storage in a ventilated test chamber.
Table 2 provides an overview of the most relevant regulations and specifications as of October 2021, as regards requirements after 28 days of storage in a ventilated test chamber. Some details may be missing in the table due to lack of space. Values given represent maximum values/limits.

	TVOC µg/m³	Sum of carcinogens. C1A,CA2 µg/m³	Formaldehyde µg/m³	Acetaldehyde µg/m³	Sum of Form- and Acetaldehyde
German AgBB/ABG regulation	10 000	10	-/-	-/-	-/-
Belgian regulation	10 000	10	-/-	-/-	-/-
EMICODE EC1	1 000	10	50	50	50 ppb
EMICODE EC1 *PLUS*	750	10	50	50	50 ppb

	TVOC µg/m³	TSVOC µg/m³	Each carcinogen C1A,CA2 µg/m³	Formalde-hyde µg/m³	Acetalde-hyde µg/m³	LCI	R value	Specials	Sum of non-LCI & non-identified µg/m³
Belgian regulation	1000	100	1	100	200	Belgian list	1	Toluene 300 µg/m³	-/-
French regulations class A+	1000	-/-	-/-	10	200	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class A	1500	-/-	-/-	60	300	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class B	2000	-/-	-/-	120	400	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class C	>2000	-/-	-/-	>120	>400	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
German DIBt/AgBB regulation	1000	100	1	100	300	German AgBB list	1	-/-	100
EMICODE EC1	100	50	1	(after 3 days)	(after 3 days)	-/-	-/-	-/-	-/-
EMICODE EC1 *PLUS*	60	40	1	(after 3 days)	(after 3 days)	German AgBB list	1	-/-	40
Finnish M1, sealants	20	-/-	1	10	300	EU LCI list	-/-	Ammonia, odour	-/-
Finnish M1, adhesives	200 µg/m²h	-/-	5 µg/m²h	50 µg/m²h	300	EU LCI list	-/-	Ammonia, odour	-/-

8. References

EN 1062-3
EN 1062-3:2008-04, Paints and varnishes - Coating materials and coating systems for exterior masonry and concrete - Part 3: Determination of liquid water permeability

EN 1062-6
EN 1062-6:2002-10, Paints and varnishes - Coating materials and coating systems for exterior masonry

and concrete - Part 6: Determination of carbon dioxide permeability

EN 1504-2
EN 1504-2:2004-10, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 2: Surface protection systems for concrete

EN 1542
EN 1542:1999-07, Products and systems for the protection and repair of concrete structures - Test methods - Measurement of bond strength by pull-off

EN ISO 7783-1/-2
EN ISO 7783-1/-2:2019-02, Paints and varnishes - Determination of water-vapour transmission properties - Cup method

EN 12004
EN12004:2012, Adhesives for ceramic tiles

EN 12004-2
EN 12004-2:2017, Adhesives for ceramic tiles - Part 2: Test methods

ISO 14025
DIN EN ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804
EN 15804:2019+A2+AC, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

EN 16516
EN 16516:2017
Construction products - Assessment of release of dangerous substances - Determination of emissions into indoor air

EN ISO 17025
EN ISO 17025: 2018-03
General requirements for the competence of testing and calibration laboratories

EN ISO 17178
EN ISO 17178:2020, Adhesives - Adhesives for bonding parquet to subfloor - Test methods and minimum requirements

EN ISO 22636
EN ISO 22636:2020, Adhesives - Adhesives for floor coverings - Requirements for mechanical and electrical performance

EAD 030352-00-0503
EAD 030352-00-0503:2019-01, Watertight covering kits for wet room floors and or walls Part 1: Liquid Applied Coverings with or without wearing surface Part 2: Kits based on flexible sheets Part 3: Kits based on inherently watertight boards

(EU) No 528/2012
Biocidal Products Regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products (current consolidated version: 2021-06)

2000/532/EC
Commission decision dated 3 May 2000 replacing decision 94/3/EC on a waste directory in accordance with Article 1 a) of Council Directive 75/442/EEC on waste and Council decision 94/904/EC on a directory of hazardous waste in terms of Article 1, paragraph 4 of Directive 91/689/EEC on hazardous waste

Belgian Royal Decree C-2014/24239
Belgisch Staatsblad 8 MEI 2014, p. 60603. — Koninklijk besluit tot vaststelling van de drempelniveaus voor de emissies naar het binnenmilieu van bouwproducten voor bepaalde geoogde gebruiken

Blue Angel
Environmental label organised by the federal government of Germany www.blauer-engel.de

Candidate list
Candidate List of substances of very high concern for Authorisation, published in accordance with Article 59(10) of the REACH Regulation, ECHA, www.echa.europa.eu/candidate-list-table

CPR
CPR Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC

Decopaint Directive
Directive 2004/42/CE of the European Parliament and the council of 21 April 2004 on the limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products and amending Directive 1999/13/EC

EMICODE
EMICODE, GEV – Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e. V. (pub.).www.emicode.de

GaBi 10 software & documentation
Data base for Life Cycle Engineering LBP, University of Stuttgart and Sphera, documentation of GaBi 10 data sets http://documentation.gabi-software.com/, 2020

German AgBB
Committee for Health-related Evaluation of Building Products: health-related evaluation of emissions of volatile organic compounds (VOC and SVOC) from building products; status: June 2012 www.umweltbundesamt.de/produkte/bauprodukte/agbb.htm

IBU 2021
Institut Bauen und Umwelt e.V.: General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. EPD programme. Version 2.0. Berlin: Institut Bauen und Umwelt e.V., 2021
www.ibu-epd.com

Indoor Air Comfort
Product certification by Eurofins, Hamburg, Germany www.eurofins.com .

PCR Part A
Product Category Rules for Building-Related Products and Services, Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project report, Version 1.1, Institut Bauen und Umwelt e.V., 2021-01

PCR Part B
Product Category Rules for Construction Products. Part B: Dispersion adhesives and primers for floor coverings, Version 1.7, 2019.

REACH
Directive (EG) No. 1907/2006 of the European Parliament and of the Council dated 18 December 2006 on the registration, evaluation, approval and restriction of chemical substances (REACH), for establishing a European Agency for chemical substances, for amending Directive 1999/45/EC and for annulment of Directive (EEC) No. 793/93 of the Council, Directive (EC) No. 1488/94 of the Commission, Guideline 76/769/EEC of the Council and Guidelines 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC of the Commission.

Publisher
Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 3087748- 0
Fax +49 (0)30 3087748- 29
Mail info@ibu-epd.com
Web **www.ibu-epd.com**

Programme holder
Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 - 3087748- 0
Fax +49 (0)30 – 3087748 - 29
Mail info@ibu-epd.com
Web **www.ibu-epd.com**

Author of the Life Cycle Assessment
Sphera Solutions GmbH
Hauptstraße 111- 113
70771 Leinfelden-Echterdingen
Germany

Tel +49 711 341817-0
Fax +49 711 341817-25
Mail info@sphera.com
Web **www.sphera.com**

Owner of the Declaration
FEICA - Association of the European Adhesive and Sealant Industry
Rue Belliard 40 box 10
1040 Brussels
Belgium

Tel +32 (0)267 673 20
Fax +32 (0)267 673 99
Mail info@feica.eu
Web **www.feica.eu**

EFCC - European Federation for Construction Chemicals
Boulevard du Triomphe 172
1160 Brussels
Belgium

Tel +32289720-39
Fax +32289720-37
Mail info@efcc.be
Web **www.efcc.eu**

Industrieverband Klebstoffe e.V
Völklinger Straße 4
40219 Düsseldorf
Germany

Tel +49 (0)211 67931-10
Fax +49 (0)211 67931-33
Mail info@klebstoffe.com
Web **www.klebstoffe.com**

Deutsche Bauchemie e.V.
Mainzer Landstr. 55
60329 Frankfurt
Germany

Tel +49 (0)69 2556-1318
Fax +49 (0)69 2556-1319
Mail info@deutsche-bauchemie.de
Web **www.deutsche-bauchemie.de**

valid until
07.06.2027

EPD-DBC-20220147-IBF1-EN

Interior paint

Declared Products

- *Intol*
- *Rotkalk Farbe, toned*

www.knauf.com

Build on us.

ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	DBC, EFCC, FEICA, IVK
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DBC-20220147-IBF1-EN
Issue date	08.06.2022
Valid to	07.06.2027

Dispersion-based products, group 2

DBC - Deutsche Bauchemie e.V.

EFCC - European Federation for Construction Chemicals

FEICA - Association of the European Adhesive and Sealant Industry

IVK - Industrieverband Klebstoffe e.V.

Institut Bauen und Umwelt e.V.

www.ibu-epd.com | https://epd-online.com

ECO PLATFORM EPD VERIFIED

1. General Information

DBC - Deutsche Bauchemie e.V.
EFCC - European Federation for Construction Chemicals
FEICA - Association of the European Adhesive and Sealant Industry
IVK - Industrieverband Klebstoffe e.V.

Dispersion-based products, group 2

Programme holder
IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Owner of the declaration
DBC, Mainzer Landstr. 55, D-60329 Frankfurt a.M.
EFCC, 172 Boulevard du Triomphe, B-1160 Brussels
FEICA, Rue Belliard 40, B-1040 Brussels
IVK, Völklingerstr. 4, D-40219 Düsseldorf

Declaration number
EPD-DBC-20220147-IBF1-EN

Declared product / declared unit
1 kg / 1 kg; density 1,000 - 1,500 kg/m³

This declaration is based on the product category rules:
Dispersion adhesives and primers for floor coverings, 01.2019
(PCR checked and approved by the SVR)

Scope:
This verified EPD entitles the holder to bear the symbol of the Institut Bauen und Umwelt e.V. It exclusively applies for products produced in Europe and for a period of five years from the date of issue. This EPD may be used by members of DBC, EFCC, FEICA and IVK and their members provided it has been proven that the respective product can be represented by this EPD. For this purpose, a guideline is available at the secretariats of the four associations. The members of the associations are listed on the respective websites.

Issue date
08.06.2022

Valid to
07.06.2027

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.
The EPD was created according to the specifications of *EN 15804+A2*. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard *EN 15804* serves as the core PCR
Independent verification of the declaration and data according to *ISO 14025:2011*
☐ internally ☒ externally

Dipl. Ing. Hans Peters
(chairman of Institut Bauen und Umwelt e.V.)

Dr. Alexander Röder
(Managing Director Institut Bauen und Umwelt e.V.))

Matthias Schulz
(Independent verifier)

2. Product

2.1 Product description/Product definition

This EPD comprises dispersion-based products with a Volatile Organic Compound (VOC) content ≤1 % (VOC definition according to *Decopaint Directive*). The products typically consist of organic binding agents based on synthetic and/or natural resins, mineral fillers such as chalk as well as water and smaller volumes of auxiliaries (thickening agents, defoaming agents, surface-active agents, preservatives etc.). They dry physically through evaporation of the water contained therein. They comply with manifold, often specific, functions in the construction, furnishing and repair of buildings. Using dispersion-based products decisively improves the fitness for use of structures and extends their life expectancy. The product displaying the highest environmental impacts within the class of dispersion-based products considered was used as a representative product for calculating the Life Cycle Assessment results (worst-case approach).

For the placing on the market in the European Union/European Free Trade Association (EU/EFTA) with the exception of Switzerland) products falling under the Regulation (EU) No 305/2011 (*CPR*) need a Declaration of Performance taking into consideration either the relevant harmonised European standard or the European Technical Assessment and the CE

marking. For the application and use of the products the respective national provisions apply.

2.2 Application

Dispersion-based products are used for the following applications:

Module 1: Dispersion adhesives, fixatives, precoatings and primers for floor coverings and parquet flooring
Adhesives for, e.g. tufted carpets with various backings, woven textile coverings, fibre-bonded and natural fibre coverings, resilient coverings (PVC, rubber, PVC-free luxury vinyl tiles), linoleum, insulating bases and underlays, parquet, laminate and wood blocks on surfaces ready for laying. The products are suitable for normal wear in residential and commercial areas, also on heated floor constructions.

Module 2: Dispersion-based tile adhesive
Products for bonding ceramic tiles and paving as well as natural stone for internal and external installations on walls, floors and ceilings

Module 3: *Dispersion-based adhesives and sealants*
As structural adhesives and sealants: structural and repair adhesives, dispersion filler compounds, joint sealants

Module 4: Dispersion-based products for waterproofing of buildings
Products for waterproofing floors and/or walls in wet rooms inside buildings

Module 5: Dispersion-based primers and bonding agents for concrete and floor screeds
Products to improve the adhesion of e.g. self-levelling compounds or repair mortars on absorbent cement and calcium sulphate screeds, concrete, dry construction boards

Module 6: Dispersion-based products for surface protection of concrete
To increase the durability of concrete and reinforced steel structures as well as for new concrete and for maintenance and repair work (for areas without vehicle traffic)

Module 7: Dispersion-based primers and barrier coatings
Products to protect a substrate from e.g. the immersion of water, thus preventing degradation, corrosion or damage

2.3 Technical Data

The density of the products is between 1,00 and 1,50 g/cm³, other relevant technical data can be found in the manufacturer’s technical documentation.

Module 1: Dispersion adhesives, fixatives, precoatings and primers for floor coverings and parquet flooring
Dispersion adhesives for floor coverings have to comply with the requirements of the *EN ISO 22636*. The mechanical requirements of *EN ISO 22636* don’t apply to fixatives; their strengths are lower in accordance with their specifications. The performance characteristics of precoatings and primers are subject to the manufacturer's technical documentation / declaration of performance. Dispersion adhesives for parquet: The test procedures and requirements of the *EN ISO 17178* have to be fulfilled.

Module 2: Dispersion-based tile adhesive
The requirements on essential characteristics according to *EN 12004*, must be maintained. These are:
Tensile adhesion strength after dry storage (*EN 12004-2*)
-Tensile adhesion strength after water immersion (*EN 12004-2*)
-Tensile adhesion strength after heat ageing (*EN 12004*)
-Tensile adhesion strength after freeze/thaw cycles (*EN 12004-2*)
-Open time: Tensile strength (*EN 12004-2*)
Further essential characteristics in accordance with the manufacturer's technical documentation

Module 3: Dispersion-based adhesives and sealants
Performance characteristics in accordance with the manufacturer's technical documentation / declaration of performance

Module 4: Dispersion-based products for waterproofing of buildings
The minimum requirement of *EAD 030352-00-0503* - Liquid applied watertight covering kits for wet room floors and/or walls- must be maintained. The essential characteristics are to be specified in accordance with the European technical assessment (ETA, specification no.).

Module 5: Dispersion-based primers and bonding agents for concrete and floor screeds
Performance characteristics in accordance with the manufacturer's technical documentation

Module 6: Dispersion-based products for surface protection of concrete
The requirements on essential characteristics for all intended uses in accordance with *EN 1504-2*, Tables 1 and 5, must be maintained. These are:
- Permeability to CO_2 (*EN 1062-6*)
- Water vapour permeability (*EN ISO 7783-1/-2*)
- Capillary absorption and permeability to water (*EN 1062-3*)
- Adhesion strength by pull-off test (*EN 1542*)

Further essential characteristics in accordance with the manufacturer's technical documentation / declaration of performance

Module 7: Dispersion-based primers and barrier coatings
The requirements of the *Decopaint Directive* must be maintained.
Essential characteristics in accordance with the manufacturer's technical documentation / declaration of performance.

2.4 Delivery status

Liquid or pasty in containers made of plastic or metal. Typical container sizes contain 1 to 30 kg, usually 10 to 20 kg of product on pallets. For larger applications, vats with approx. volumes of 200 kg (litres) or IBCs

(intermediate bulk containers) with a capacity of 1 tonne (m³) or more are also used. A plastic container was modelled for the Life Cycle Assessment.

2.5 Base materials/Ancillary materials

Dispersion-based products usually comprise at least one synthetic resin dispersion, natural or synthetic resins dispersed in water, mineral fillers (e.g. chalk) and/or pigments. Auxiliaries such as thickening agents, defoaming agents, surface-active and dispersing agents as well as preservatives are used to fine-tune the product features. **Typically**, the products covered by this EPD contain the following range of base materials and auxiliaries (% by mass):

- Synthetic polymer dispersion (solids portion): 5 - 65
- Natural resins, natural resin derivatives: 0 - 25
- Mineral fillers: 0 - 60
- Pigments: 0 - 35
- Water: 15 - 95
- Auxiliaries: 1 - 5
- Thickening agents: < 3
- Dispersing agents / Emulsifying agents: < 2
- Wetting agent: 2
- Other: 0 - 2
- VOC according to *Decopaint Directive*: <1 % **(mandatory)**

These ranges are average values and the composition of products complying with the EPD can deviate from these concentration levels in individual cases. More detailed information is available in the respective manufacturer's documentation (e.g. product data sheets).

Note: For companies to declare their products within the scope of this EPD it is not sufficient to simply comply with the product composition shown above. The application of this EPD is only possible for member companies of DBC, EFCC, FEICA, and IVK member associations and only for specific formulations with a total score below the declared maximum score for a product group according to the associated guidance document.

1. substances from the "Candidate List of Substances of Very High Concern for Authorisation" (SVHC)

If this product contains substances listed in the *candidate list* (latest version) exceeding 0.1 percentage by mass, the relevant information can be found in the safety data sheet of the relevant product covered by this model EPD.

2. CMR substances in categories 1A and 1B

If this product contains other carcinogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass, the relevant information can be found in the safety data sheet of the relevant product covered by this model EPD.

3. Biocide products added to the construction product

If this construction product contains biocide products, the active substances, information on the concentration and/or concentration range, the product type together with information on their hazardous properties are listed in the safety data sheet of the respective product.

2.6 Manufacture

Dispersion-based products are usually mixed discontinuously in batch mode, i.e. in individual batches or a series of individual batches, and filled into the delivery containers.

2.7 Environment and health during manufacturing

As a general rule, no particular environmental or health protection measures other than those specified by law are necessary.

2.8 Product processing/Installation

Dispersion based products are processed on site using suitable tools, usually by hand. The products are applied by trowelling/knife-coating, painting, rolling or spraying. Precautions for safe handling and storage (e.g. air exchange, exhaust ventilation, personal protective measures, conditions for safe storage) must be observed in accordance with the information on the safety data sheet.

Depending on the application and product specifications, between 50 and 1,500 g/m² are applied.

2.9 Packaging

A detailed description of packaging is provided in section 2.4. Empty containers and clean foils can be recycled.

2.10 Condition of use

During the use phase, dispersion-based products are existent as hardened film. They are long-lasting products which protect our buildings in the form of adhesives, primers, coatings or sealants as well as make an essential contribution towards their appearance, function and sustainability.

2.11 Environment and health during use

Option 1 – Products for applications outside indoor areas with permanent stays by people

No risks are known for water, air and soil if the products are used as designated.

Option 2 – Products for applications inside indoor areas with permanent stays by people

When used in indoor areas with permanent stays by people, evidence of the emission performance of construction products in contact with indoor air must be submitted according to national requirements (see chapter 7). No further influences by emissions on the environment and health are known.

2.12 Reference service life

Dispersion-based products fulfill manifold, often specific, functions in the construction or refurbishment of building structures. They decisively improve the usability of building structures and significantly extend their original service lives. The anticipated reference service life depends on the specific installation situation and the exposure associated with the product. It can be influenced by weathering as well as mechanical or chemical load.

2.13 Extraordinary effects

Fire

In terms of the volumes applied, dispersion based products have no or only a marginal influence on the fire performance characteristics of the building structure in which they have been installed.

Water

Dispersion-based products are water-resistant only to a certain degree and their strength can deteriorate when exposed to water for longer periods (of time); detaching from the surface is possible in a worst-case scenario. The components of dispersion-based products are not hazardous to water or only slightly hazardous to water. Owing to the overall low volumes of dispersion-based products used on buildings, no relevant contribution towards environmental damage can be anticipated by buildings featuring dispersion-based products in the event of extraordinary exposure to water.

Mechanical destruction
The mechanical destruction of dispersion-based products does not lead to any decomposition products which are harmful to the environment or health.

2.14 Re-use phase
According to present knowledge, no environmentally hazardous effects in terms of landfilling are to be generally anticipated through dismantling and recycling components to which dispersion-based products have been applied and on which they have dried.

2.15 Disposal
The low amounts of a dispersion-based product applied to a construction product will not interfere with the disposal/recycling of this.
Hardened product residue mechanically removed from substrates must be disposed of as commercial/construction waste. The following waste codes according to the European List of Waste (*2000/532/EC*) can apply:
Hardened product residue:
080112 Paint and varnish waste with the exception of that covered by 08 01 11
080410 Adhesive and sealant compound waste with the exception of that covered by 08 04 09

2.16 Further information
More information is available on the manufacturer's product or safety data sheets and is available on the manufacturer's websites or on request. Valuable technical information is also available on the associations' websites.

3. LCA: Calculation rules

3.1 Declared Unit
This EPD refers to the declared unit of 1 kg of dispersion-based product, group 2; applied into the building with a density of 1,000 - 1,500 kg/m^3 in accordance with the *IBU PCR* part B for dispersion adhesives and primers for floor coverings.
The results of the Life Cycle Assessment provided in this declaration have been selected from the product with the highest environmental impact (worst-case scenario).
Depending on the application, a corresponding conversion factor such as the density to convert volumetric use to mass must be taken into consideration.

The Declaration type is according to *EN 15804*: Cradle to gate with options, modules C1–C3, and module D (A1–A3, C, D) and additional modules (A4-A5).

Declared unit

Name	Value	Unit
Declared unit	1	kg
Gross density	1,000-1,500	kg/m^3

3.2 System boundary
Modules A1, A2 and A3 are taken into consideration in the LCA:
- A1 Production of preliminary products
- A2 Transport to the plant
- A3 Production incl. provision of energy, production of packaging as well as auxiliaries and consumables and waste treatment
- A4 Transport to site
- A5 Installation, product applied into the building during A5 phase operations and packaging disposal. The end of life for the packaging material considered is described below:
  -Incineration, for materials like plastic and wood.
-C1-C2-C3-D

The building deconstruction (demolition process) takes place in the C1 module which considers energy production and consumption in terms of diesel and all the emissions connected with the fuel-burning process to run the machines. After the demolition, the product is transported to the end-of-life processing (C2 module) where all the impacts related to the transport processes are considered. For precautionary principle and as a worst-case scenario, thermal treatment is the only end of life scenario considered. This is modelled by the incineration process (module C3) where the product ends its life cycle.
Module D accounts for potential benefits that are beyond the defined system boundaries. Credits are generated during the incineration of wastes and related electricity produced that are occurring in the A5 module.

3.3 Estimates and assumptions
For this EPD formulation and production data defined and collected by FEICA were considered. Production waste was assumed to be disposed of by incineration without credits as a worst case.
An average of plastic containers and wooden pallets was considered in the LCA.

3.4 Cut-off criteria
All raw materials submitted for the formulations and production data were taken into consideration.
The manufacture of machinery, plant and other infrastructure required for the production of the products under review was not taken into consideration in the LCA.
Transport of packaging materials is excluded.

3.5 Background data
Data from the *GaBi* database SP40 (2020) was used as background data.

3.6 Data quality
Representative products were applied for this EPD and the product in the group displaying the highest environmental impact was selected for calculating the

LCA results. The background datasets used are less than 4 years old.
Production data and packaging are based on details provided by the manufacturer. The formulation used for evaluation refers to a specific product.
The data quality of the background data is considered to be good.

3.7 Period under review
Representative formulations are valid for 2021.

3.8 Allocation
Mass allocation has been applied when primary data have been used and implemented into the LCA model.

3.9 Comparability
Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The *GaBi* database SP40 (2020) was used.

4. LCA: Scenarios and additional technical information

Characteristic product properties
Information on biogenic Carbon
The packaging material contains biogenic carbon content which is presented below.

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.016	kg C

For the preparation of building life cycle assessments, it must be taken into account that in module A5 (installation in the building) the biogenic amount of CO_2 (0.016 kg C *3.67 = 0.059 kg CO_2-eq.) of the packaging bound in module A1-A3 is mathematically booked out.

Transport to the building site (A4)

Name	Value	Unit
Transport distance	1000	km
Gross weight	34 - 40	t
Payload capacity	27	t

Installation into the building (A5)

Name	Value	Unit
Other resources for packaging material	0.067	kg
Material loss	0.01	kg

Material loss regards the amount of product not used during the application phase into the building. This amount is 1% of the product, impacts related to the production of this part are charged to the A5 module. This percentage is considered as waste to disposal and impacts of its end of life have been considered in the LCA model and declared in A5.

End of life (C1-C3)

Name	Value	Unit
Collected as mixed construction waste	1	kg
Incineration	1	kg

5. LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	MNR	MNR	MNR	ND	ND	X	X	X	ND	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 kg of dispersion-based product, group 2

Core Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
GWP-total	[kg CO_2-Eq.]	2.00E+0	5.11E-2	1.80E-1	2.79E-4	1.24E-2	9.45E-1	-3.98E-1
GWP-fossil	[kg CO_2-Eq.]	2.05E+0	5.06E-2	9.49E-2	2.66E-4	1.18E-2	4.29E-1	-3.97E-1
GWP-biogenic	[kg CO_2-Eq.]	-3.96E-2	1.48E-4	8.54E-2	1.24E-5	5.42E-4	5.15E-1	-8.96E-4
GWP-luluc	[kg CO_2-Eq.]	8.17E-4	4.10E-4	9.68E-6	6.39E-9	2.79E-7	3.50E-5	-2.51E-4
ODP	[kg CFC11-Eq.]	3.53E-14	6.08E-18	3.70E-16	2.84E-20	1.24E-18	3.02E-16	-3.72E-15
AP	[mol H^+-Eq.]	8.99E-3	1.52E-4	1.14E-4	3.60E-6	3.73E-5	5.25E-4	-5.26E-4
EP-freshwater	[kg P-Eq.]	2.85E-5	1.54E-7	2.88E-7	5.75E-11	2.51E-9	1.04E-7	-4.62E-7
EP-marine	[kg N-Eq.]	1.70E-3	6.75E-5	2.42E-5	1.63E-6	1.72E-5	2.01E-4	-1.39E-4
EP-terrestrial	[mol N-Eq.]	1.95E-2	7.56E-4	3.08E-4	1.79E-5	1.89E-4	2.52E-3	-1.49E-3
POCP	[kg NMVOC-Eq.]	6.25E-3	1.33E-4	8.24E-5	4.91E-6	3.39E-5	5.22E-4	-4.02E-4
ADPE	[kg Sb-Eq.]	7.32E-7	3.63E-9	7.60E-9	8.06E-12	3.52E-10	4.62E-9	-6.06E-8
ADPF	[MJ]	4.44E+1	6.73E-1	4.75E-1	3.81E-3	1.66E-1	5.52E-1	-6.70E+0
WDP	[m^3 world-Eq deprived]	6.36E-2	4.52E-4	1.70E-2	5.27E-7	2.30E-5	1.57E-1	-3.70E-2

Caption	GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 kg of dispersion-based product, group 2

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
PERE	[MJ]	6.19E+0	3.79E-2	6.58E-1	1.20E-5	5.25E-4	9.36E-2	-1.32E+0
PERM	[MJ]	5.85E-1	0.00E+0	-5.85E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	6.77E+0	3.79E-2	7.35E-2	1.20E-5	5.25E-4	9.36E-2	-1.32E+0
PENRE	[MJ]	2.93E+1	6.74E-1	1.43E+0	3.81E-3	1.67E-1	1.48E+1	-6.70E+0
PENRM	[MJ]	1.52E+1	0.00E+0	-9.53E-1	0.00E+0	0.00E+0	-1.42E+1	0.00E+0
PENRT	[MJ]	4.44E+1	6.74E-1	4.76E-1	3.81E-3	1.67E-1	5.52E-1	-6.70E+0
SM	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m^3]	1.54E-2	4.38E-5	5.38E-4	2.16E-8	9.41E-7	3.70E-3	-1.53E-3

Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 kg of dispersion-based product, group 2

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
HWD	[kg]	1.51E-8	3.14E-8	1.87E-10	3.70E-13	1.62E-11	1.77E-9	-2.66E-9
NHWD	[kg]	2.75E-1	1.03E-4	4.97E-3	3.90E-7	1.70E-5	1.36E-1	-2.94E-3
RWD	[kg]	1.09E-3	8.34E-7	1.27E-5	4.09E-9	1.79E-7	2.51E-5	-4.51E-4
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	2.77E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	5.01E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0

Caption	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 kg of dispersion-based product, group 2

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	D
PM	[Disease Incidence]	ND	ND	ND	ND	ND	ND	ND
IRP	[kBq U235-Eq.]	ND	ND	ND	ND	ND	ND	ND
ETP-fw	[CTUe]	ND	ND	ND	ND	ND	ND	ND
HTP-c	[CTUh]	ND	ND	ND	ND	ND	ND	ND
HTP-nc	[CTUh]	ND	ND	ND	ND	ND	ND	ND
SQP	[-]	ND	ND	ND	ND	ND	ND	ND

Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Potential Human exposure efficiency relative to U235, Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and (from) some construction materials, is also not measured by this indicator.

ADP minerals & metals, ADP fossil, WDP, ETF-fw, HTP-c, HTP-nc, SQP, Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Additional environmental impact indicators (suggested by *EN15804*, table 4) are not declared in the EPD. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high and as there is limited experience with the indicator (see ILCD classification in *EN 15804*, table 5). For this reason, results based on these indicators are not considered suitable for a decision-making process and are thus not declared in the EPD.

6. LCA: Interpretation

The majority of impacts are associated with the production phase (A1-A3). The most significant contribution to the production phase impacts is the upstream production of raw materials as the main driver. Another contributor in the production phase, in the category of Photochemical ozone formation (POCP), is the plastic used as a packaging material. Emissions associated with the manufacturing of products also have some influence on Ozone Depletion Potential (ODP) in the production phase. In all EPDs, CO_2 is the most important contributor to Global Warming Potential (GWP). For the Acidification Potential (AP), NOx and SO_2 contribute the largest share.
The majority of life cycle energy consumption takes place during the production phase (A1-A3). Significant contributions to Primary Energy Demand – Non-renewable (PENRT) come from the energy resources used in the production of raw materials. The largest contributor to Primary Energy Demand – Renewable (PERT) impacts comes from the consumption of renewable energy resources required for the generation and supply of electricity. It should be noted that Primary Energy Demand – Renewable (PERT) generally represents a small percentage of the production phase primary energy demand with the bulk of the demand coming from non-renewable energy resources.
Transportation to the construction site (A4) and the installation process (A5) make a low contribution to all impacts. Climate change from land-use change is the only indicator influenced by transport processes, due to the diesel production used as fuel because part of this diesel has been produced from bio-based raw materials.
The installation phase influence mainly climate change indicators, due to the impact related to the incineration processes used for packaging waste treatment and residual product treatment (1 % of the total mass).
The end-of-life phases influence climate change indicators, due to the thermal treatment process of the dispersion-based product occurring in the C3 module.

7. Requisite evidence

VOC
Special tests and evidence have not been carried out or provided within the framework of drawing up this Model EPD. Some member states require special documentation on VOC emissions into indoor air for specific areas of application. This documentation, as well as documentation for voluntary VOC labelling, has to be provided separately and is specific to the product in question.

Evidence pertaining to VOC emissions shall show
- either an attestation of compliance with,
- or documentation of test data that are required in any of the existing regulations or in any of the existing voluntary labelling programs for low-emitting products, as far as these

(1) include limits for the parameters TVOC, TSVOC, carcinogens, formaldehyde, acetaldehyde, LCI limits for individual substances (including but not limited to the European list of harmonized LCIs), and the R-value;
(2) base their test methods on *EN 16516*;
(3) perform testing and apply the limits after 28 days of storage in a ventilated test chamber, under the conditions specified in *EN 16516*; some regulations and programs also have limits after 3 days, on top of the 28 days limits;

(4) express the test results as air concentrations in the European Reference Room, as specified in *EN 16516*.

Examples of such regulations are the *Belgian Royal Decree C-2014/24239*, or the *German AgBB/* ABG. Examples of such voluntary labelling programs are *EMICODE*, *Blue Angel* or *Indoor Air Comfort*.

Relevant test results shall be produced either by an *ISO 17025* accredited commercial test lab or by a qualified internal test lab of the manufacturer.
Examples for the applied limits after 28 days of storage in a ventilated test chamber are:

- TVOC: 1000 µg/m³
- TSVOC: 100 µg/m³
- Each carcinogen: 1 µg/m³
- Formaldehyde: 100 µg/m³
- LCI: different per substance involved
- R-value: 1 (meaning that, in total, 100 % of the combined LCI values must not be exceeded).

Informative Annexes (2 tables):
Table 1 shown below is an overview of the most relevant regulations and specifications as of October 2021, as regards requirements after 3 days of storage in a ventilated test chamber.
Table 2 provides an overview of the most relevant regulations and specifications as of October 2021, as regards requirements after 28 days of storage in a ventilated test chamber. Some details may be missing in the table due to lack of space. Values given represent maximum values/limits.

	TVOC µg/m³	Sum of carcinogens. C1A,CA2 µg/m³	Formaldehyde µg/m³	Acetaldehyde µg/m³	Sum of Form- and Acetaldehyde
German AgBB/ABG regulation	10 000	10	-/-	-/-	-/-
Belgian regulation	10 000	10	-/-	-/-	-/-
EMICODE EC1	1 000	10	50	50	50 ppb
EMICODE EC1 *PLUS*	750	10	50	50	50 ppb

	TVOC µg/m³	TSVOC µg/m³	Each carcinogen C1A,CA2 µg/m³	Formalde-hyde µg/m³	Acetalde-hyde µg/m³	LCI	R value	Specials	Sum of non-LCI & non-identified µg/m³
Belgian regulation	1000	100	1	100	200	Belgian list	1	Toluene 300 µg/m³	-/-
French regulations class A+	1000	-/-	-/-	10	200	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class A	1500	-/-	-/-	60	300	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class B	2000	-/-	-/-	120	400	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
French regulations class C	>2000	-/-	-/-	>120	>400	-/-	-/-	List of 8 VOCs, 4 CMR	-/-
German DIBt/AgBB regulation	1000	100	1	100	300	German AgBB list	1	-/-	100
EMICODE EC1	100	50	1	(after 3 days)	(after 3 days)	-/-	-/-	-/-	-/-
EMICODE EC1 *PLUS*	60	40	1	(after 3 days)	(after 3 days)	German AgBB list	1	-/-	40
Finnish M1, sealants	20	-/-	1	10	300	EU LCI list	-/-	Ammonia, odour	-/-
Finnish M1, adhesives	200 µg/m²h	-/-	5 µg/m²h	50 µg/m²h	300	EU LCI list	-/-	Ammonia, odour	-/-

8. References

EN 1062-3
EN 1062-3:2008-04, Paints and varnishes - Coating materials and coating systems for exterior masonry and concrete - Part 3: Determination of liquid water permeability

EN 1062-6
EN 1062-6:2002-10, Paints and varnishes - Coating materials and coating systems for exterior masonry

and concrete - Part 6: Determination of carbon dioxide permeability

EN 1504-2
EN 1504-2:2004-10, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 2: Surface protection systems for concrete

EN 1542
EN 1542:1999-07, Products and systems for the protection and repair of concrete structures - Test methods - Measurement of bond strength by pull-off

EN ISO 7783-1/-2
EN ISO 7783-1/-2:2019-02, Paints and varnishes - Determination of water-vapour transmission properties - Cup method

EN 12004
EN12004:2012, Adhesives for ceramic tiles

EN 12004-2
EN 12004-2:2017, Adhesives for ceramic tiles - Part 2: Test methods

ISO 14025
DIN EN ISO 14025:2011-10, Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804
EN 15804:2019+A2+AC, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

EN 16516
EN 16516:2017
Construction products - Assessment of release of dangerous substances - Determination of emissions into indoor air

EN ISO 17025
EN ISO 17025: 2018-03
General requirements for the competence of testing and calibration laboratories

EN ISO 17178
EN ISO 17178:2020, Adhesives - Adhesives for bonding parquet to subfloor - Test methods and minimum requirements

EN ISO 22636
EN ISO 22636:2020, Adhesives - Adhesives for floor coverings - Requirements for mechanical and electrical performance

EAD 030352-00-0503
EAD 030352-00-0503:2019-01, Watertight covering kits for wet room floors and or walls Part 1: Liquid Applied Coverings with or without wearing surface Part 2: Kits based on flexible sheets Part 3: Kits based on inherently watertight boards

(EU) No 528/2012
Biocidal Products Regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products (current consolidated version: 2021-06)

2000/532/EC
Commission decision dated 3 May 2000 replacing decision 94/3/EC on a waste directory in accordance with Article 1 a) of Council Directive 75/442/EEC on waste and Council decision 94/904/EC on a directory of hazardous waste in terms of Article 1, paragraph 4 of Directive 91/689/EEC on hazardous waste

Belgian Royal Decree C-2014/24239
Belgisch Staatsblad 8 MEI 2014, p. 60603. — Koninklijk besluit tot vaststelling van de drempelniveaus voor de emissies naar het binnenmilieu van bouwproducten voor bepaalde geoogde gebruiken

Blue Angel
Environmental label organised by the federal government of Germany www.blauer-engel.de

Candidate list
Candidate List of substances of very high concern for Authorisation, published in accordance with Article 59(10) of the REACH Regulation, ECHA, www.echa.europa.eu/candidate-list-table

CPR
CPR Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC

Decopaint Directive
Directive 2004/42/CE of the European Parliament and the council of 21 April 2004 on the limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products and amending Directive 1999/13/EC

EMICODE
EMICODE, GEV – Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e. V. (pub.).www.emicode.de

GaBi 10 software & documentation
Data base for Life Cycle Engineering LBP, University of Stuttgart and Sphera, documentation of GaBi 10 data sets http://documentation.gabi-software.com/, 2020

German AgBB
Committee for Health-related Evaluation of Building Products: health-related evaluation of emissions of volatile organic compounds (VOC and SVOC) from building products; status: June 2012 www.umweltbundesamt.de/produkte/bauprodukte/agbb.htm

IBU 2021
Institut Bauen und Umwelt e.V.: General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. EPD programme. Version 2.0. Berlin: Institut Bauen und Umwelt e.V., 2021
www.ibu-epd.com

Indoor Air Comfort
Product certification by Eurofins, Hamburg, Germany www.eurofins.com .

PCR Part A
Product Category Rules for Building-Related Products and Services, Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project report, Version 1.1, Institut Bauen und Umwelt e.V., 2021-01

PCR Part B
Product Category Rules for Construction Products. Part B: Dispersion adhesives and primers for floor coverings, Version 1.7, 2019.

REACH
Directive (EG) No. 1907/2006 of the European Parliament and of the Council dated 18 December 2006 on the registration, evaluation, approval and restriction of chemical substances (REACH), for establishing a European Agency for chemical substances, for amending Directive 1999/45/EC and for annulment of Directive (EEC) No. 793/93 of the Council, Directive (EC) No. 1488/94 of the Commission, Guideline 76/769/EEC of the Council and Guidelines 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC of the Commission.

Publisher
Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 3087748- 0
Fax +49 (0)30 3087748- 29
Mail info@ibu-epd.com
Web **www.ibu-epd.com**

Programme holder
Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Tel +49 (0)30 - 3087748- 0
Fax +49 (0)30 – 3087748 - 29
Mail info@ibu-epd.com
Web **www.ibu-epd.com**

Author of the Life Cycle Assessment
Sphera Solutions GmbH
Hauptstraße 111- 113
70771 Leinfelden-Echterdingen
Germany

Tel +49 711 341817-0
Fax +49 711 341817-25
Mail info@sphera.com
Web **www.sphera.com**

Owner of the Declaration
EFCC - European Federation for Construction Chemicals
Boulevard du Triomphe 172
1160 Brussels
Belgium

Tel +32289720-39
Fax +32289720-37
Mail info@efcc.be
Web **www.efcc.eu**

Deutsche Bauchemie e.V.
Mainzer Landstr. 55
60329 Frankfurt
Germany

Tel +49 (0)69 2556-1318
Fax +49 (0)69 2556-1319
Mail info@deutsche-bauchemie.de
Web **www.deutsche-bauchemie.de**

FEICA - Association of the European Adhesive and Sealant Industry
Rue Belliard 40 box 10
1040 Brussels
Belgium

Tel +32 (0)267 673 20
Fax +32 (0)267 673 99
Mail info@feica.eu
Web **www.feica.eu**

Industrieverband Klebstoffe e.V
Völklinger Straße 4
40219 Düsseldorf
Germany

Tel +49 (0)211 67931-10
Fax +49 (0)211 67931-33
Mail info@klebstoffe.com
Web **www.klebstoffe.com**