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Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Roth Alu-LaserPlus®

EPD-Global

Owner of the declaration:
Roth North Europe A/S

Product:
Roth Alu-LaserPlus®

Declared unit:
1 kg

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR Part A: Construction products and services. Ver. 2.0 March 2021

Program operator:
EPD-Global

Declaration number:

Issue date:

Valid to:

EPD software:
LCAno EPD generator ID: 1335679

General information

Product:

Roth Alu-LaserPlus®

Owner of the declaration:

Roth North Europe A/S
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Program operator:

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Manufacturer:

Roth North Europe A/S
Centervej 5
3600 Frederikssund, Denmark

Declaration number:

Place of production:

Roth Germany
Germany

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR Part A: Construction products and services. Ver. 2.0 March 2021

Management system:

EN ISO 9001:2015, EN ISO 14001:2015

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Organisation no:

34012113

Declared unit:

1 kg Roth Alu-LaserPlus®

Issue date:

Declared unit with option:

A1-A3, A4, A5, C1, C2, C3, C4, D

Valid to:

Year of study:

2024

Functional unit:

No functional unit declared

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global.

Developer of EPD: Stine Bøgh Petersen

Reviewer of company-specific input data and EPD: Kim Haugsted Neubert

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Approved:

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Product:

Product description:

The Alu-LaserPlus® pipe is a 5-layer pipe that utilizes the best properties of PE-RT and metal. The couplings to the system are based on pressing technology, which is easy to install and gives the safest result.

The Alu-LaserPlus® pipe is a high-quality product specially developed for heating, cooling and hot water. What is unique to Roth Alu-LaserPlus® pipe is the aluminum sheath, which is laser welded to achieve the best tolerance and homogeneity. The pipe is made of two layers of PE-RT with a layer of aluminum in between. Due to the flexibility of the PE-RT, the Roth Alu-LaserPlus® pipe becomes the market's most flexible pipe to work with.

Production of the Alu-LaserPlus® pipe takes place at the company's own German factories, ensuring stringent quality control measures aligned with ISO 9001 standards. This commitment to quality assurance further reinforces the reliability and performance of the Alu-LaserPlus® pipe.

The pipe is available in different dimensions to cater to various installation needs, including sizes of 17 x 2.0mm, 20 x 2.0mm, 26 x 3.00 mm, 32 x 3.00mm, 40 x 3.5mm, 50 x 4.00 mm and 63 x 4,5 mm.

Product specification:

Materials	Value	Unit
Polyethylene mid density (basic pipe)	60-70	%
Aluminum	20-30	%
Polyethylene (adhesive)	0-5	%
Polyethylene (process aid)	0-5	%
Packaging, cardboard box	0-5	%
Packaging, plastic film	0-5	%
Packaging, wooden pallet	0-5	%
Packaging, plastic tape	0-5	%

Technical data:

The Alu-LaserPlus® pipe is one of the most flexible multilayer pipes on the market. It exhibits excellent heat stability, allowing for a permissible operating temperature of up to 70°C (with a maximum short-term temperature of 95°C) at an operating pressure of 6 bar (with a maximum short-term pressure of 10 bar). Additionally, it possesses a heat-conduction capacity of 0.35 W/mK.

The Alu-LaserPlus® pipe also proves to be very strong and robust in long-term tests at high temperatures. An Alu-LaserPlus® pipe features a safety factor that goes well beyond the normal requirement. Continuous tests are performed in accordance with DIN 16892.

Market:

Europe

Reference service life, product:

50 years (Haugbølle, K., et.al, 2022)

Reference service life, building or construction works:

50 years (Haugbølle, K., et.al, 2022)

LCA: Calculation rules

Declared unit:

1 kg Roth Alu-LaserPlus®

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Aluminium foil	ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Wood	ecoinvent 3.6	Database	2019
Plastic - Polyethylene (LDPE)	ecoinvent 3.6	Database	2019
Plastic - Polyethylene (MDPE)	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

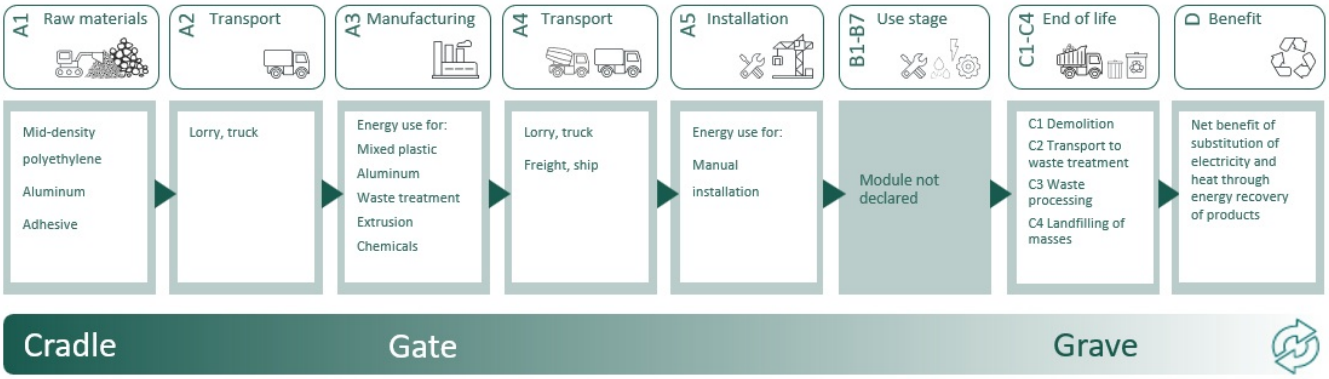
Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

Module A1: Packaging has been included by average use of packaging pr. 1 kg of product. The pipes are assumed packaged in a cardboard box, closed with tape, wrapped with plastic foil and stacked on a single-use wooden pallet. Other packaging modes can be requested and provided in a project specific EPD.

Module A4: A generic transportation distance of 300km is assumed. Other transportation distances and modes can be requested and provided in a project specific EPD.

Module C2: The estimated transportion distance to the waste handling facility in this EPD is 100 km, assuming the use of a truck as the transport method.



Additional technical information:

No technical information declared.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km) - Europe	36.7 %	300.00	0.043	l/tkm	12.90

Assembly (A5)	Unit	Value			
Waste, packaging, pallet, EUR wooden pallet, single use, average treatment (kg)	kg	0.04571			
Waste, packaging, plastic film (LDPE), to average treatment (kg)	kg	0.00251			
Waste, packaging, corrugated board box, to average treatment (kg)	kg	0.08			
Waste, packaging, plastic tape, to average treatment (kg)	kg	0.00002			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 5 (km) - Europe	36.7 %	100.00	0.044	l/tkm	4.40

Waste processing (C3)	Unit	Value			
Waste treatment per kg Polyethylene (PE), incineration with fly ash extraction (kg)	kg	0.744			
Waste, Materials to recycling (kg)	kg	0.2381			

Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg)	kg	0.02622			
Waste, scrap aluminium, to landfill (kg)	kg	0.01792			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity (MJ)	MJ	1.44			
Substitution of thermal energy, district heating (MJ)	MJ	21.83			
Substitution of primary aluminium with net scrap (kg)	kg	0.1613			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
	Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	5.61E+00	5.53E-02	2.08E-01	0	1.88E-02	2.24E+00	1.72E-03	-1.60E+00
	GWP-fossil	kg CO_2 -eq	5.78E+00	5.53E-02	2.72E-03	0	1.88E-02	2.24E+00	1.72E-03	-1.56E+00
	GWP-biogenic	kg CO_2 -eq	-1.83E-01	2.29E-05	2.05E-01	0	7.67E-06	1.81E-05	1.59E-06	-6.84E-03
	GWP-luluc	kg CO_2 -eq	1.46E-02	1.97E-05	7.59E-07	0	6.57E-06	2.66E-06	3.20E-07	-3.16E-02
	ODP	kg CFC11 -eq	2.43E-07	1.25E-08	4.81E-10	0	4.29E-09	1.72E-09	2.24E-10	-9.22E-03
	AP	mol H+ -eq	3.10E-02	1.59E-04	1.63E-05	0	7.69E-05	2.81E-04	7.03E-06	-1.07E-02
	EP-FreshWater	kg P -eq	2.36E-04	4.42E-07	2.58E-08	0	1.48E-07	1.72E-07	2.45E-08	-6.66E-05
	EP-Marine	kg N -eq	4.85E-03	3.14E-05	6.50E-06	0	2.28E-05	1.35E-04	2.28E-06	-1.56E-03
	EP-Terrestial	mol N -eq	5.48E-02	3.52E-04	6.83E-05	0	2.52E-04	1.46E-03	2.59E-05	-1.72E-02
	POCP	kg NMVOC -eq	1.85E-02	1.35E-04	1.83E-05	0	7.72E-05	3.49E-04	7.19E-06	-5.56E-03
	ADP-minerals&metals[1]	kg Sb-eq	3.26E-05	1.53E-06	5.25E-08	0	5.09E-07	7.86E-08	9.81E-09	9.42E-07
	ADP-fossil[1]	MJ	9.79E+01	8.36E-01	3.34E-02	0	2.84E-01	1.47E-01	1.88E-02	-2.00E+01
	WDP[1]	m^3	4.97E+02	8.09E-01	4.81E-02	0	2.71E-01	3.32E-01	2.93E-01	-8.43E+02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts:

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	3.27E-07	3.39E-09	2.15E-10	0	1.35E-09	1.10E-09	9.70E-11	-1.63E-07
	IRP[2]	kgBq U235 -eq	1.39E-01	3.65E-03	1.34E-04	0	1.24E-03	2.48E-04	1.01E-04	-9.08E-02
	ETP-fw[1]	CTUe	1.20E+02	6.20E-01	4.14E-02	0	2.09E-01	4.38E-01	1.11E+01	-3.15E+01
	HTP-c[1]	CTUh	5.54E-09	0.00E+00	3.00E-12	0	0.00E+00	4.90E-11	2.00E-12	-3.81E-09
	HTP-nc[1]	CTUh	1.09E-07	6.77E-10	1.19E-10	0	2.26E-10	1.88E-09	5.40E-11	-5.17E-08
	SQP[1]	dimensionless	1.83E+01	5.85E-01	2.17E-02	0	1.96E-01	1.78E-02	5.21E-02	-1.23E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PERE	MJ	7.22E+00	1.20E-02	6.16E-04	0	4.00E-03	4.32E-03	1.61E-03	-1.78E+01
	PERM	MJ	1.29E+00	0.00E+00	-1.29E+00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	PERT	MJ	8.51E+00	1.20E-02	-1.29E+00	0	4.00E-03	4.32E-03	1.61E-03	-1.78E+01
	PENRE	MJ	6.62E+01	8.36E-01	3.34E-02	0	2.84E-01	1.47E-01	1.88E-02	-2.00E+01
	PENRM	MJ	3.17E+01	0.00E+00	-1.07E-01	0	0.00E+00	-3.16E+01	0.00E+00	0.00E+00
	PENRT	MJ	9.79E+01	8.36E-01	-7.39E-02	0	2.84E-01	-3.15E+01	1.88E-02	-2.00E+01
	SM	kg	1.15E-01	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	RSF	MJ	4.72E-01	4.28E-04	1.91E-05	0	1.43E-04	1.22E-04	3.65E-05	-4.65E-03
	NRSF	MJ	1.57E-02	1.53E-03	1.41E-04	0	5.11E-04	0.00E+00	2.68E-03	-6.53E-01
	FW	m^3	5.15E-02	8.94E-05	1.95E-05	0	2.99E-05	4.15E-04	1.96E-05	-4.95E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	3.18E-02	4.31E-05	0.00E+00	0	1.45E-05	0.00E+00	2.22E-02	5.95E-03
	NHWD	kg	8.24E-01	4.07E-02	1.28E-01	0	1.36E-02	0.00E+00	3.01E-02	-4.59E-01
	RWD	kg	1.46E-04	5.69E-06	0.00E+00	0	1.93E-06	0.00E+00	7.77E-08	-8.39E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	MFR	kg	8.42E-02	0.00E+00	7.57E-02	0	0.00E+00	2.38E-01	0.00E+00	0.00E+00
	MER	kg	2.17E-02	0.00E+00	5.09E-02	0	0.00E+00	7.44E-01	0.00E+00	0.00E+00
	EEE	MJ	2.71E-02	0.00E+00	3.61E-02	0	0.00E+00	1.44E+00	0.00E+00	0.00E+00
	EET	MJ	4.10E-01	0.00E+00	5.46E-01	0	0.00E+00	2.18E+01	0.00E+00	0.00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0.00E+00
Biogenic carbon content in accompanying packaging	kg C	5.59E-02

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase:

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Germany (kWh)	ecoinvent 3.6	585.93	g CO2-eq/kWh

Dangerous substances:

The product contains no substances given by the REACH Candidate list.

Indoor environment:

Not relevant. No tests have been carried out on the product concerning indoor environment.

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products									
Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	5.85E+00	5.53E-02	2.73E-03	0	1.88E-02	2.24E+00	1.77E-03	-1.53E+00

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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